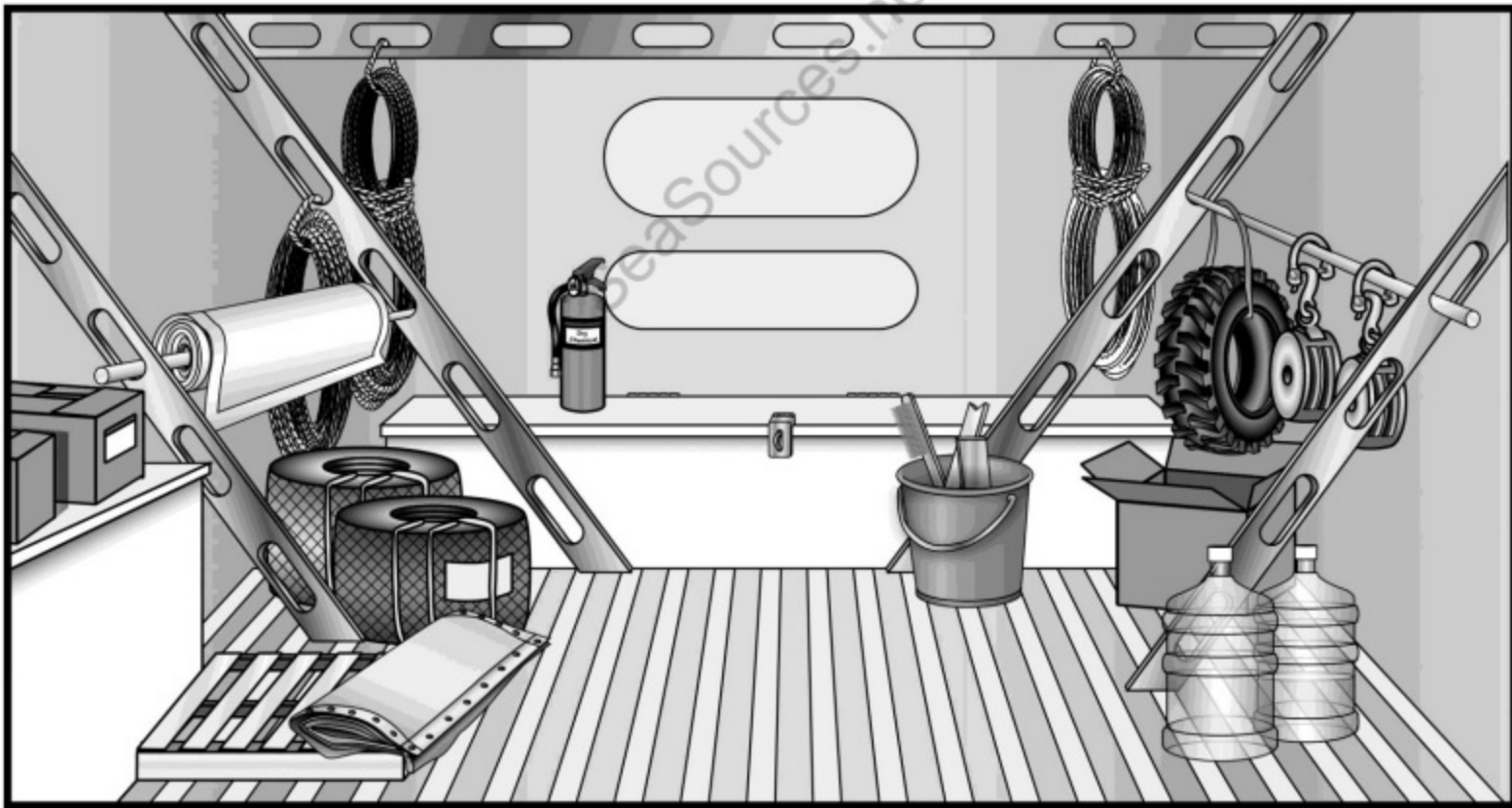
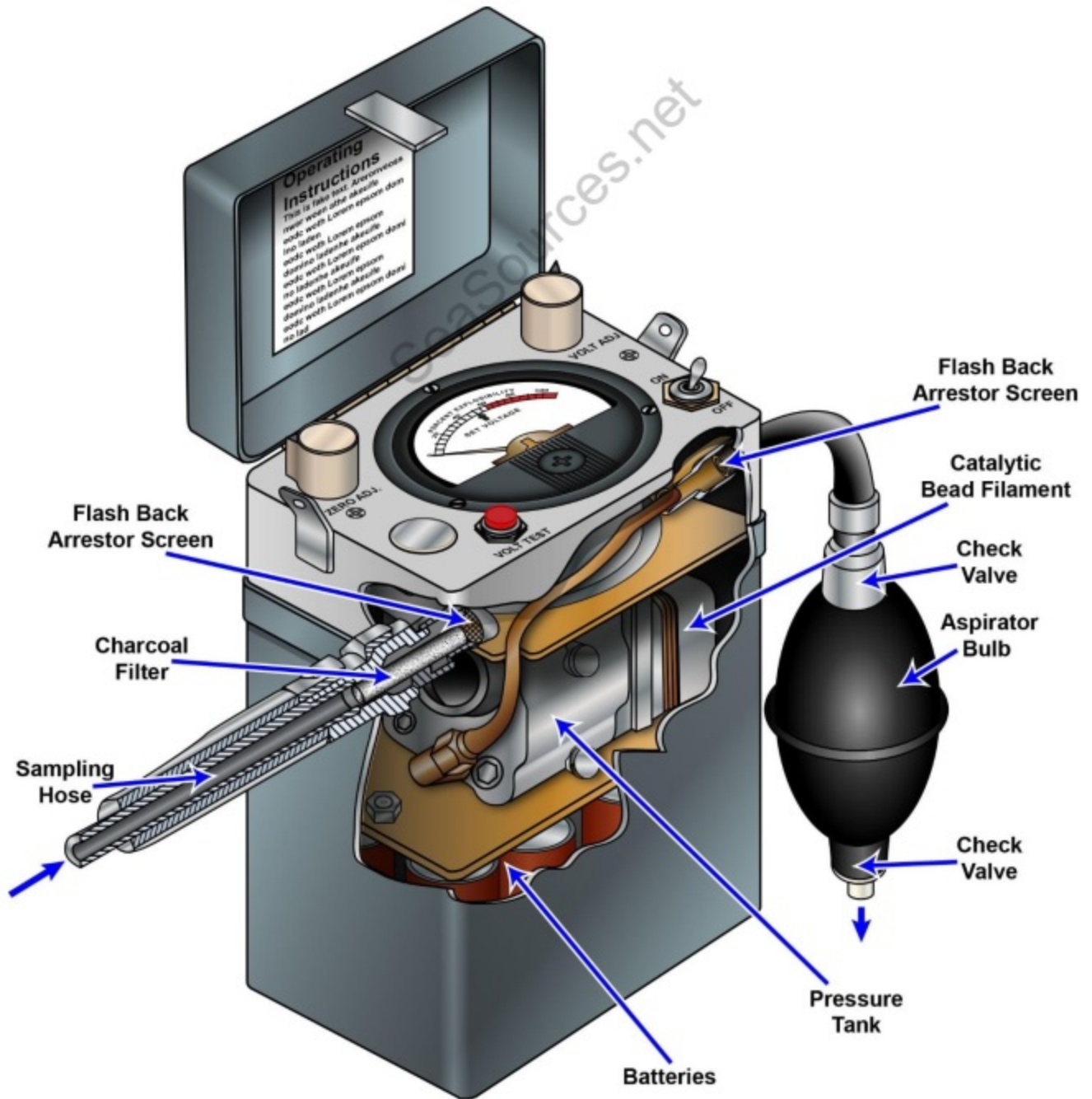
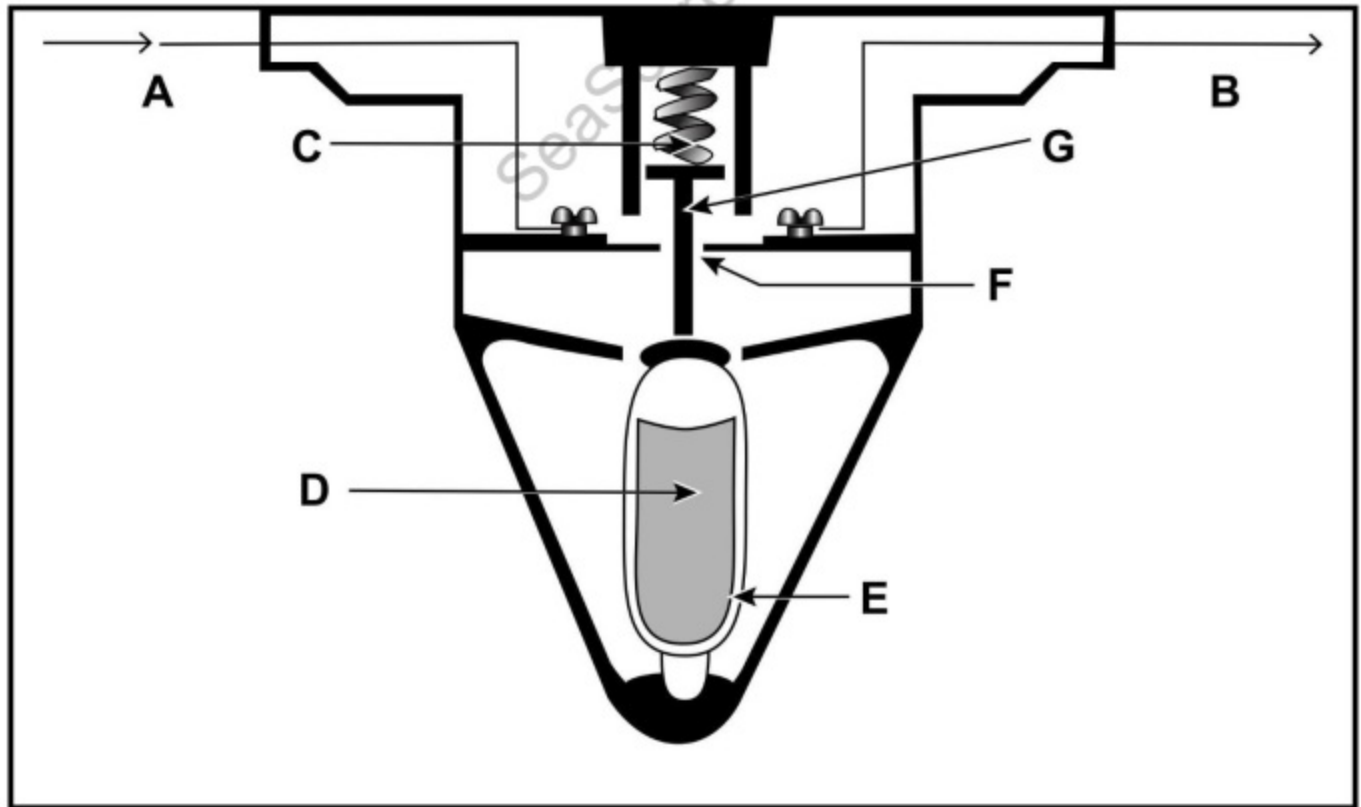


SF-0001



SF-0003





SF-0005

Figure 1

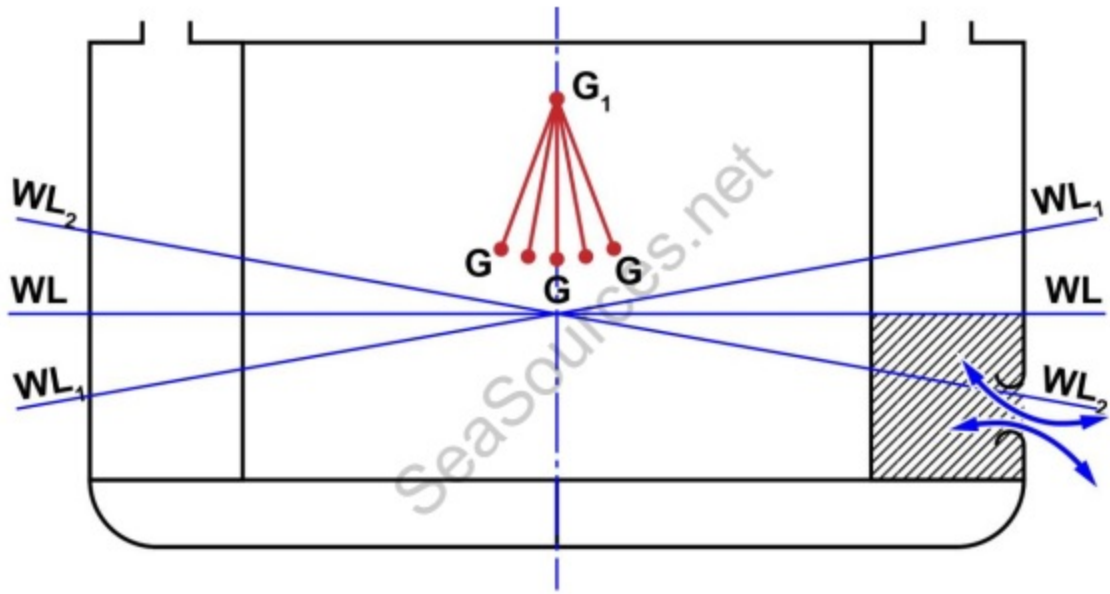
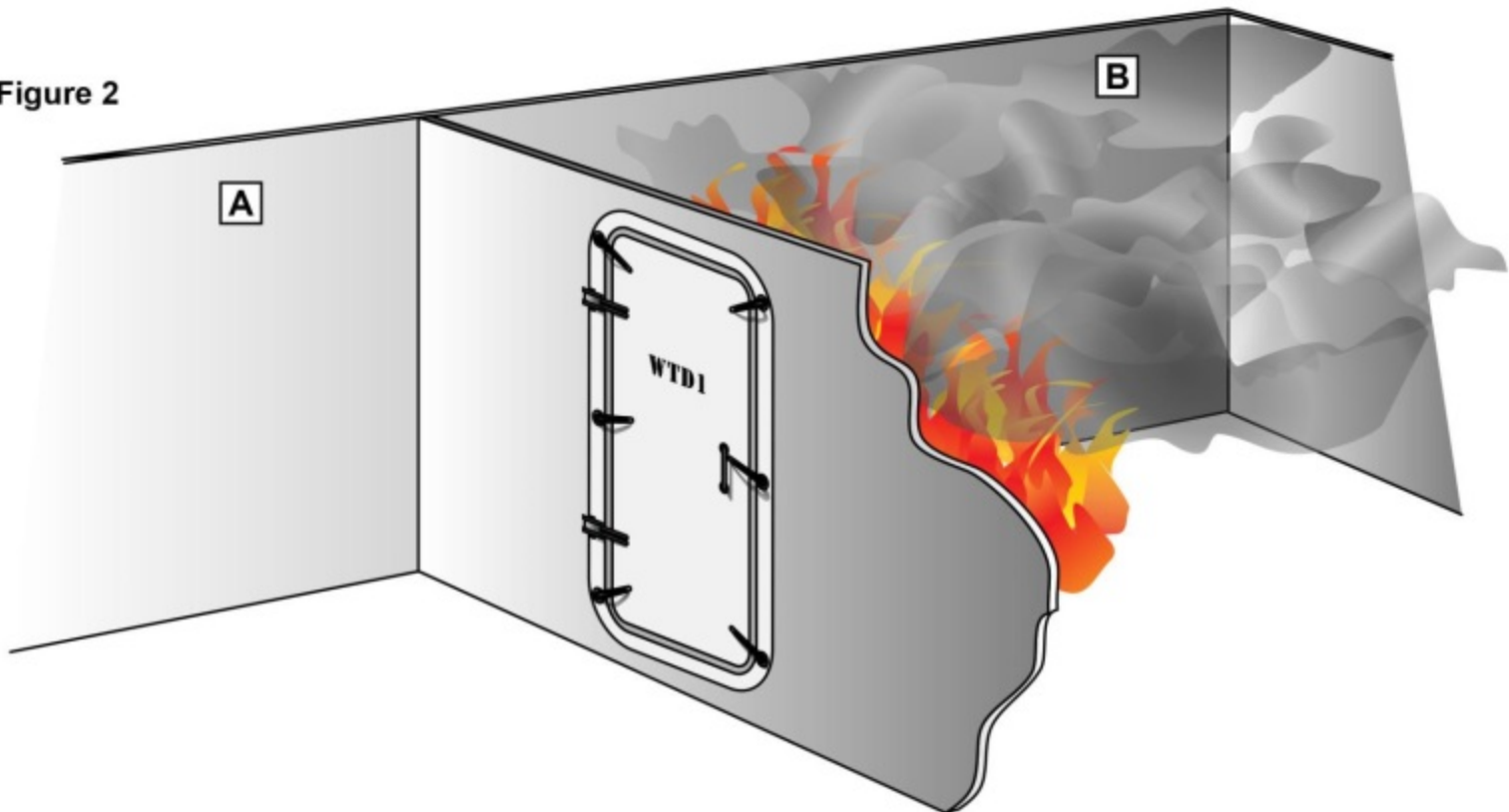
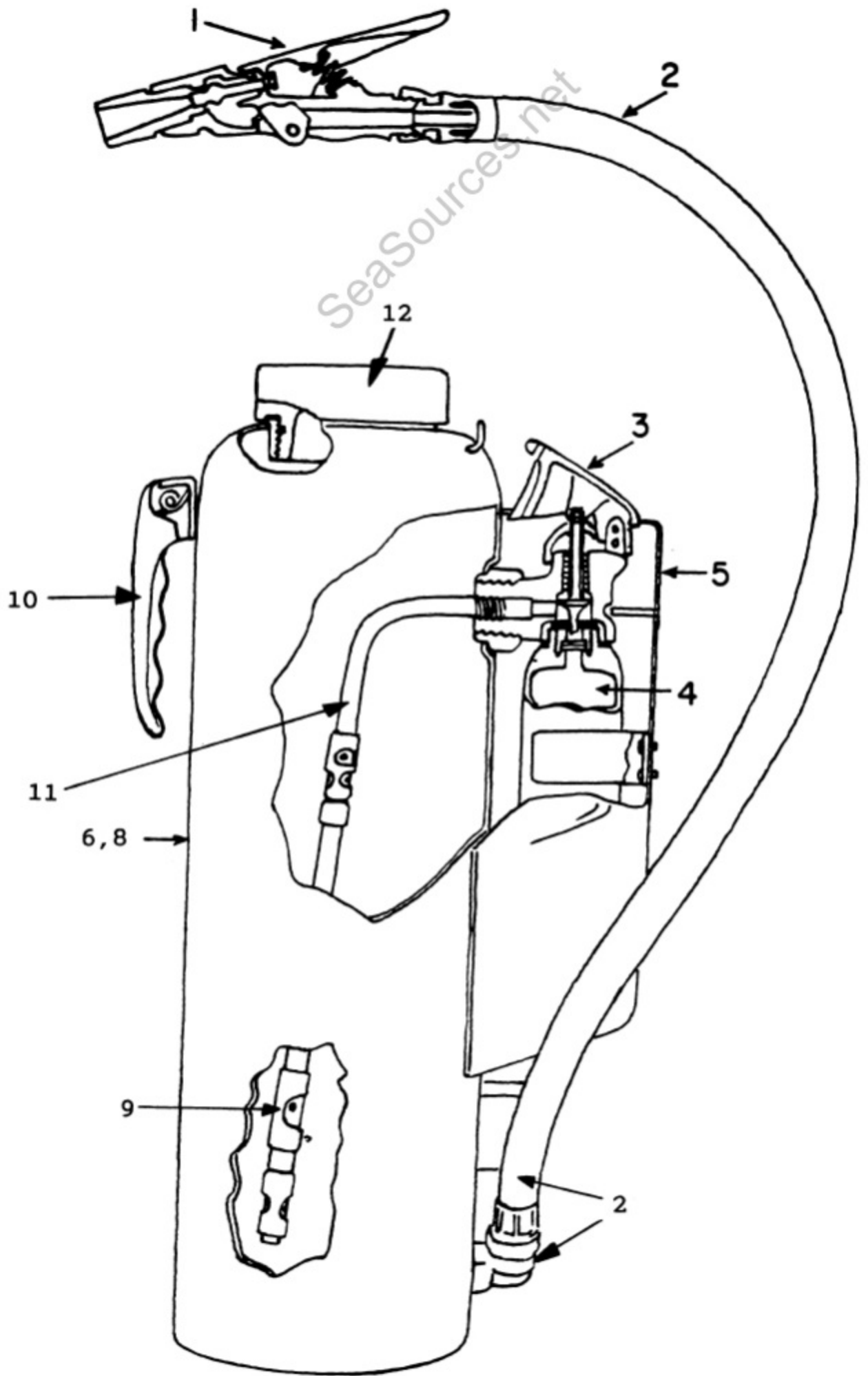


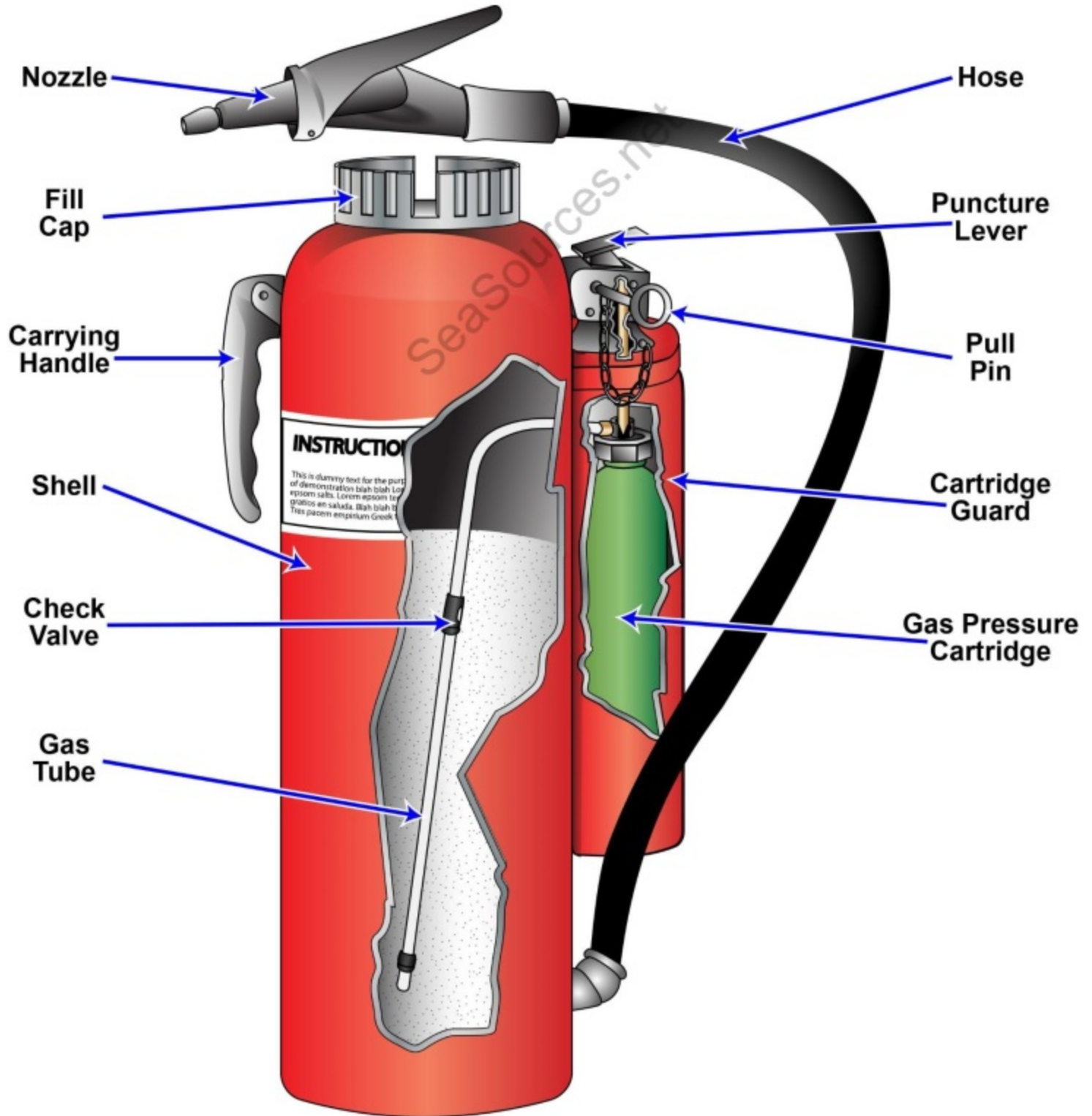
Figure 2



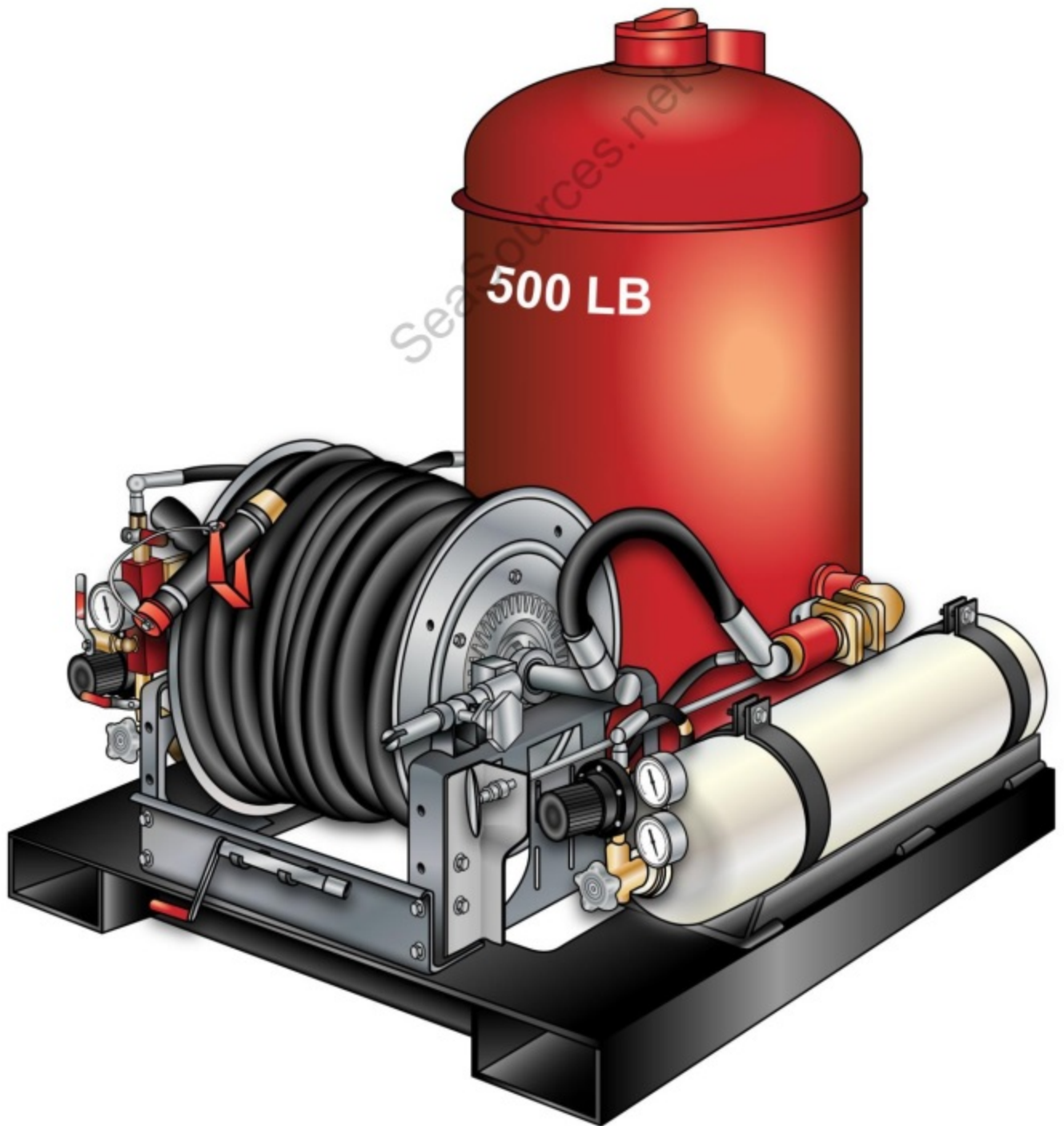
SF-0006



SF-0006



SF-0009

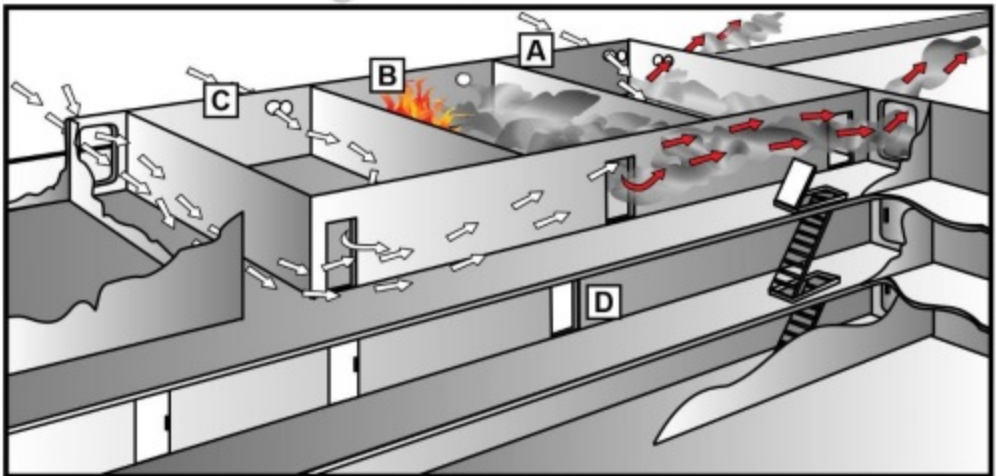
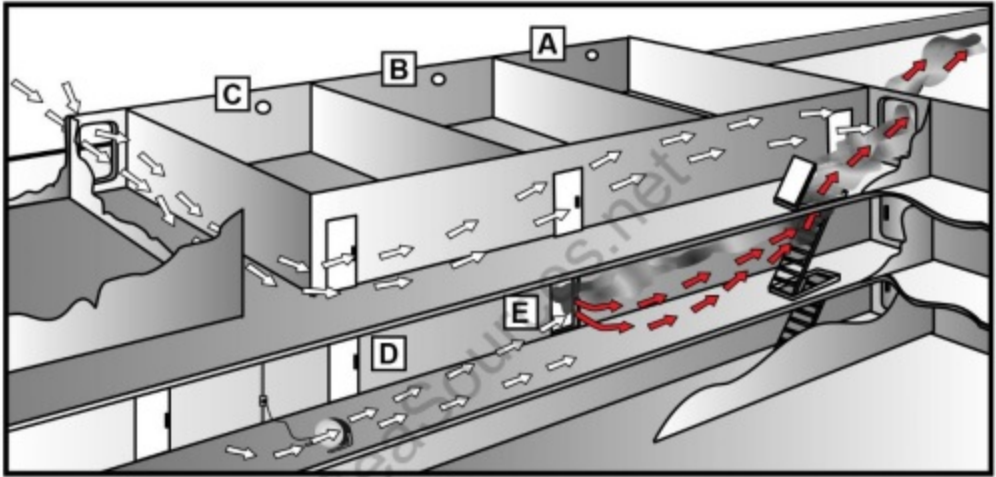


SF-0012



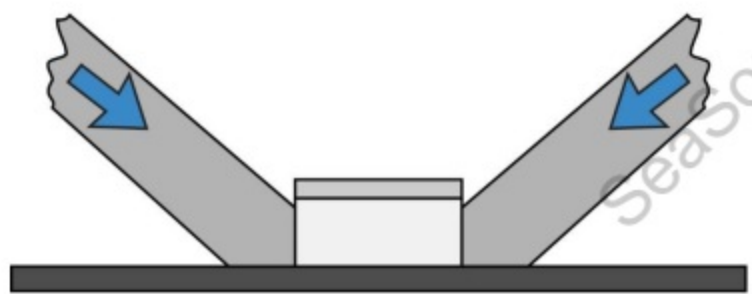
Adapted for testing purposes only from Marine Fire Prevention,
Firefighting and Fire Safety. Maritime Administration.

SF-0013

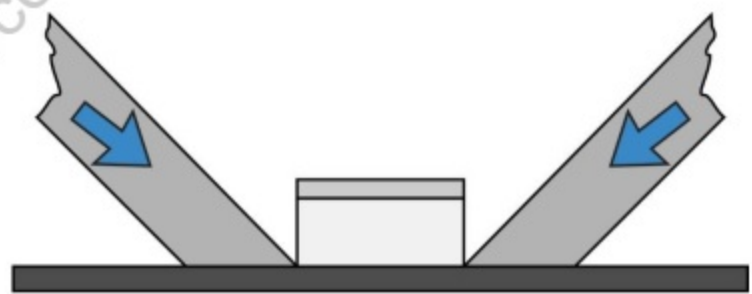


CYLINDER SERIAL NO.	TARE WEIGHT	GROSS WEIGHT	DATE	INSPECTOR
101	175	275	5-5-81	J.P.
102	174	269	5-5-81	J.P.
103	176	264	5-5-81	J.P.
104	176	268	5-5-81	J.P.
105	176	275	5-5-81	J.P.
106	174	265	5-5-81	J.P.
107	175	272	5-5-81	J.P.
108	176	265	5-5-81	J.P.
109	174	271	5-5-81	J.P.
110	175	272	5-5-81	J.P.

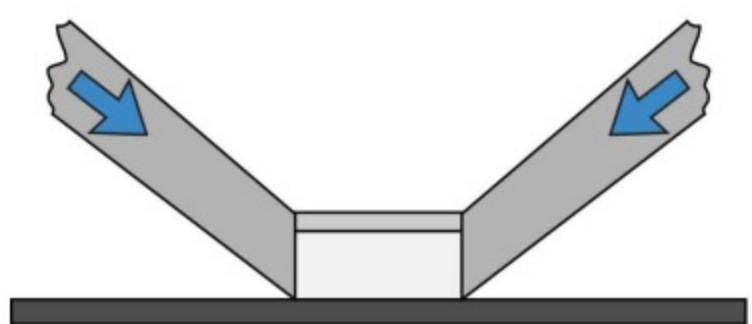
Seasources.net



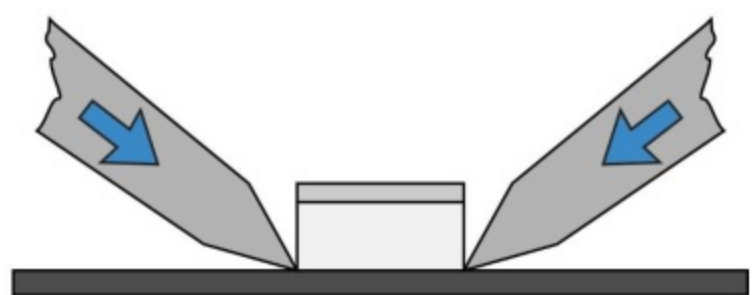
A



B

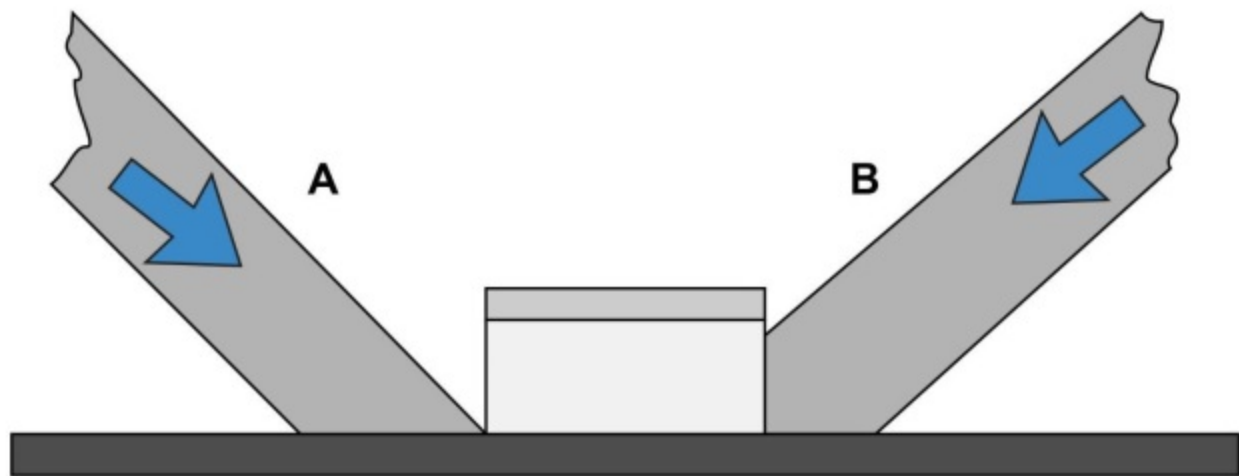


C

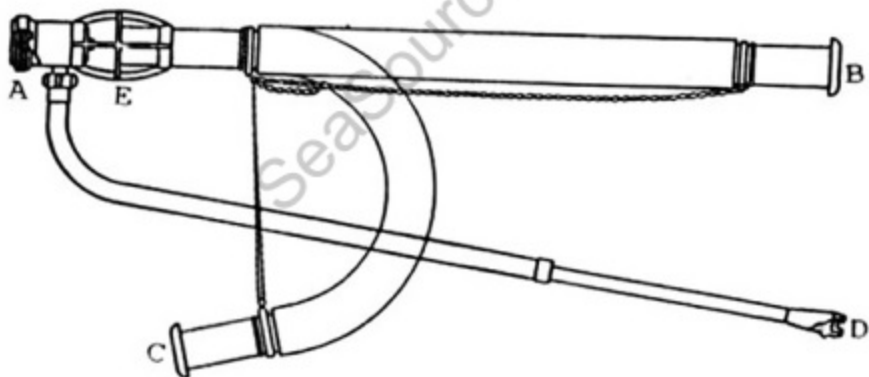


D

SeaSources.net

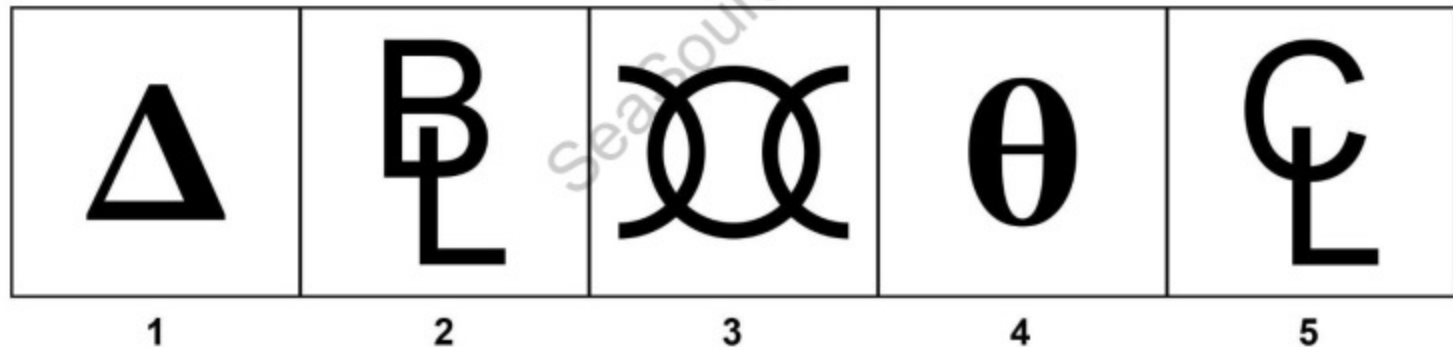


SF-0020



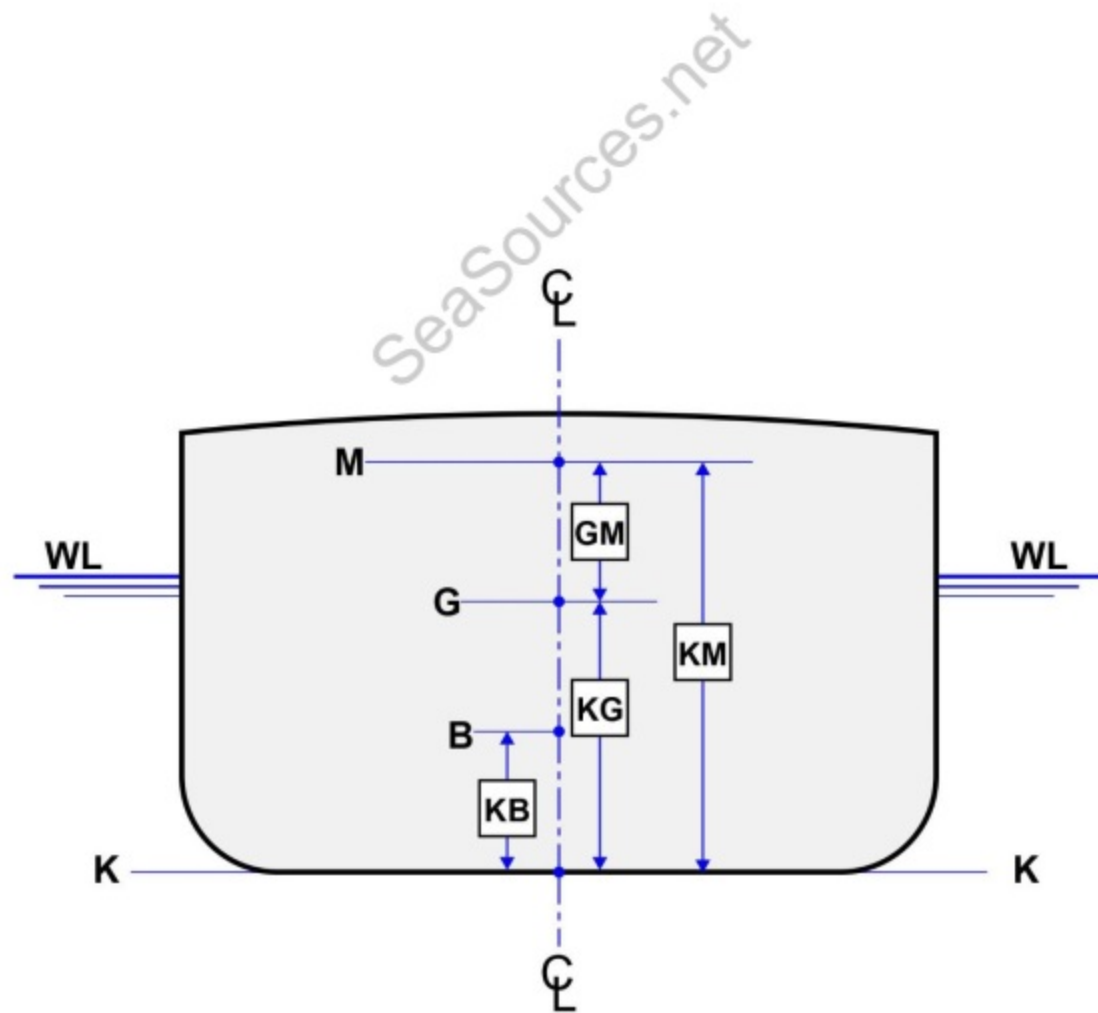
SF-0022

Vessel Dimensional Data Symbols

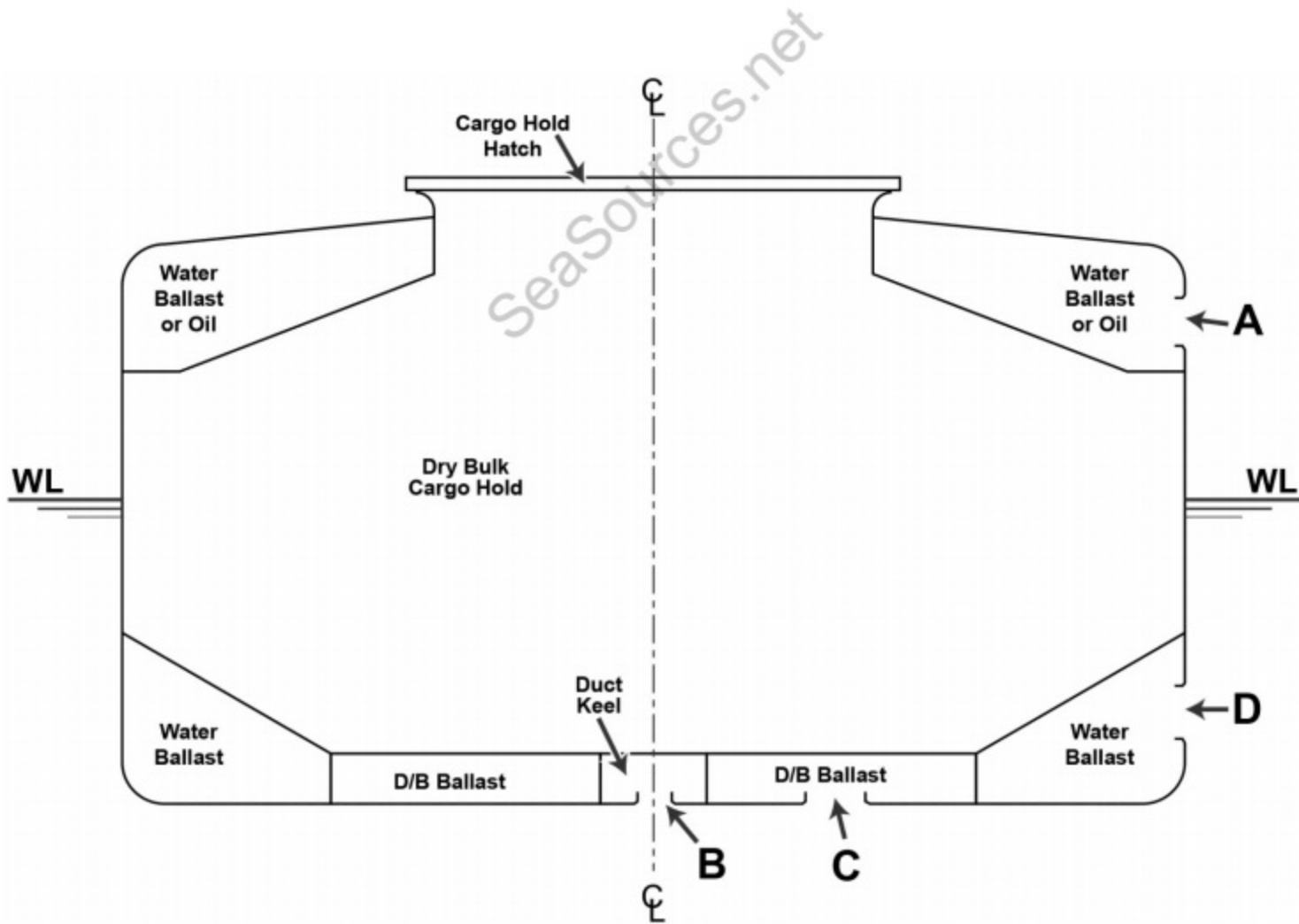


SF-0023

Stability Calculations

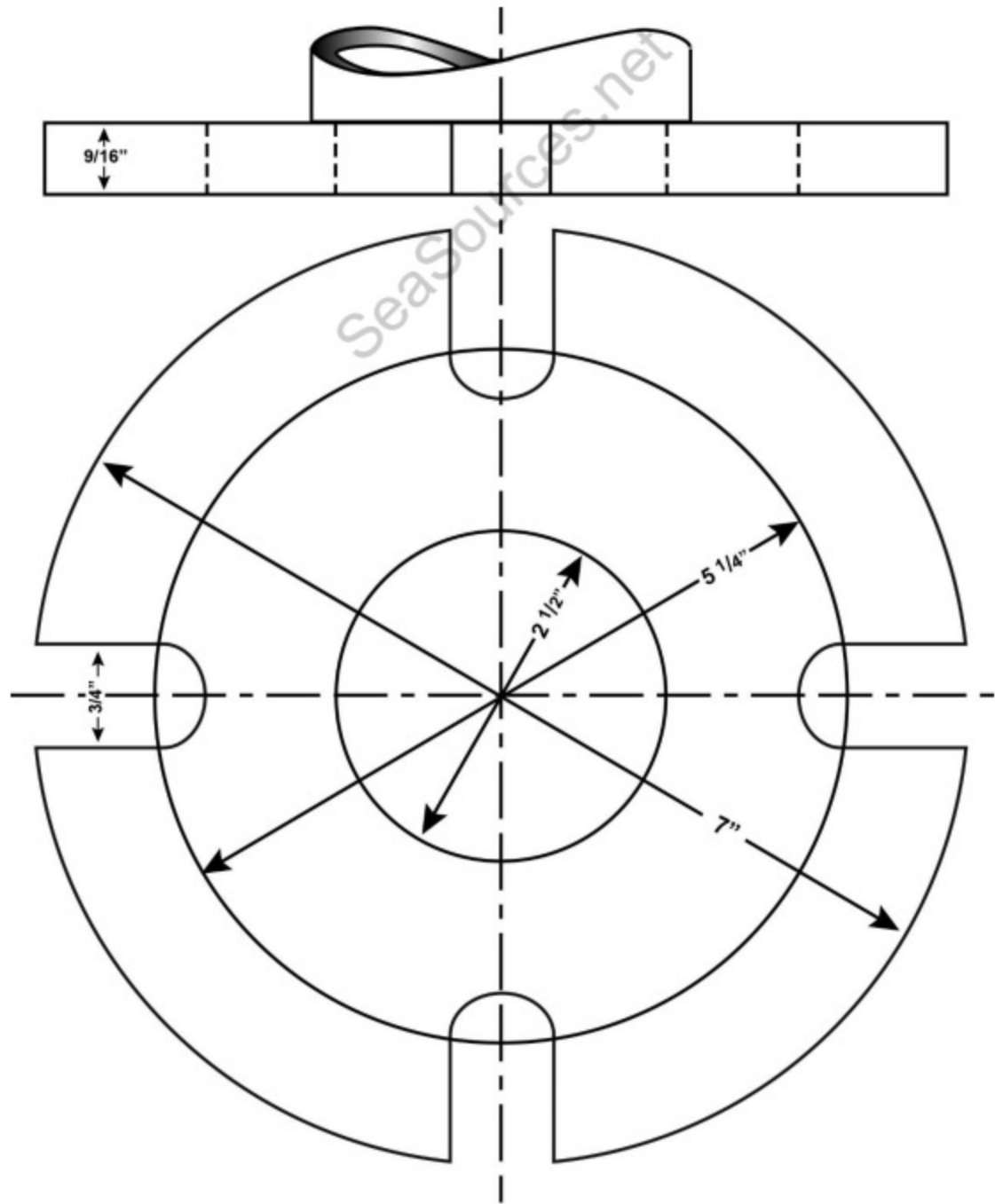


SF-0025



SF-0028

International Shore Connection

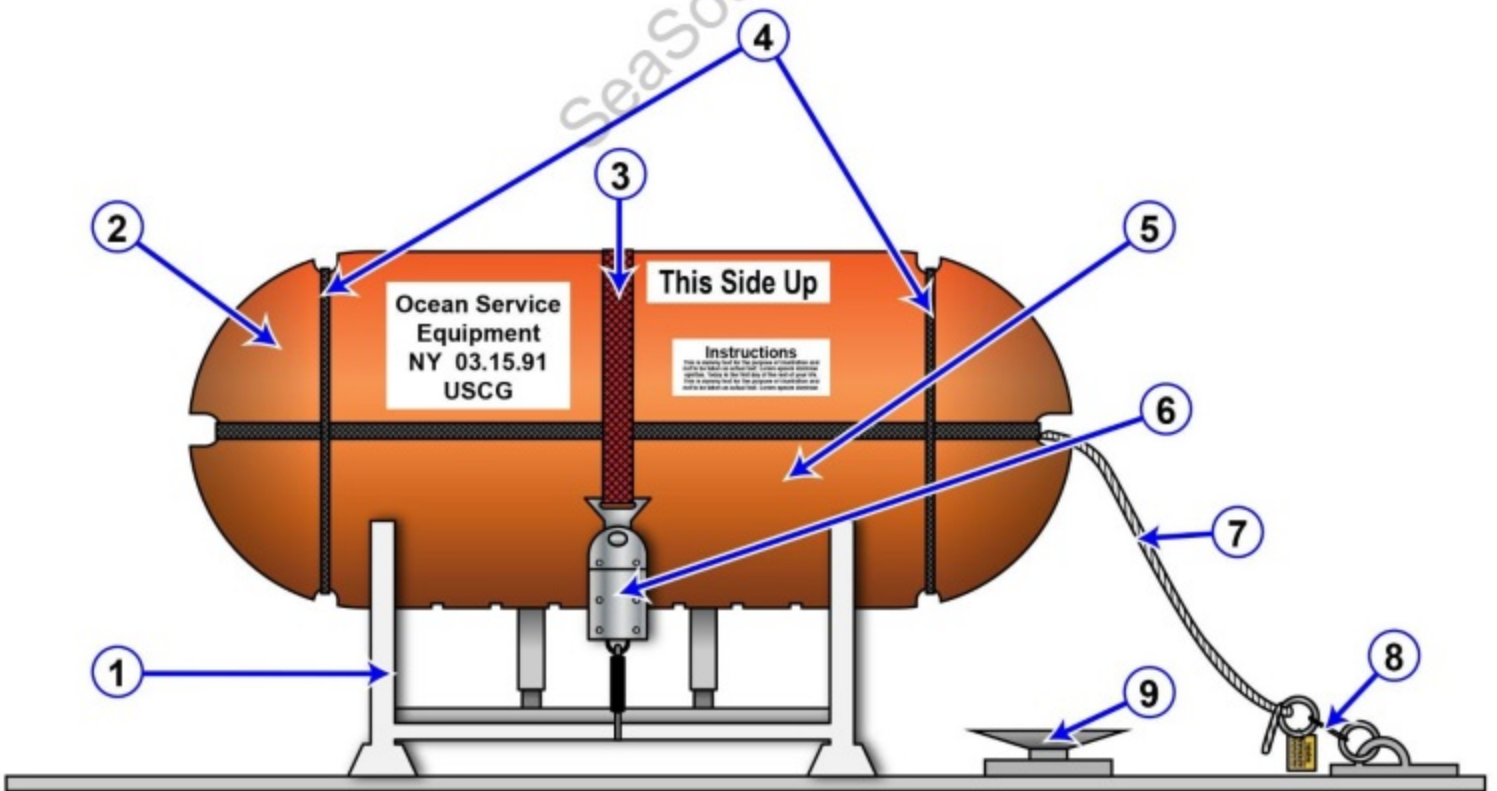


SF-0034**Flow of Gallons of Water Per Minute (gpm)
Through Various Hole Diameters (in)
at Various Heads (ft) of Water**

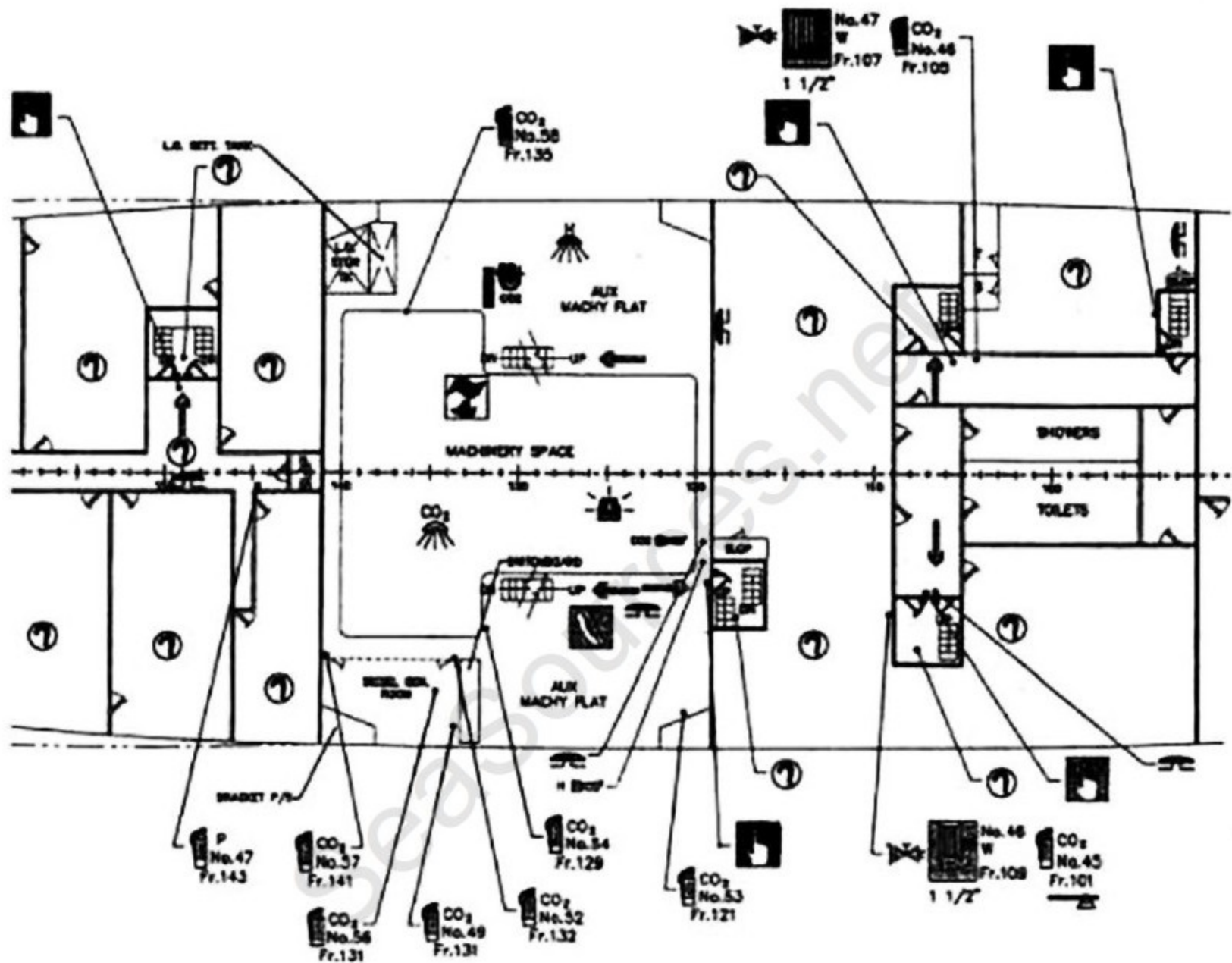
	2 ft	4 ft	6 ft	8 ft	10 ft	12 ft	14 ft	16 ft
1 in	28 gpm	40 gpm	49 gpm	56 gpm	63 gpm	69 gpm	74 gpm	79 gpm
2 in	111 gpm	157 gpm	192 gpm	222 gpm	248 gpm	272 gpm	294 gpm	314 gpm
3 in	250 gpm	354 gpm	433 gpm	500 gpm	559 gpm	612 gpm	661 gpm	707 gpm
4 in	445 gpm	629 gpm	770 gpm	889 gpm	994 gpm	1089 gpm	1176 gpm	1257 gpm
5 in	695 gpm	982 gpm	1203 gpm	1389 gpm	1553 gpm	1701 gpm	1837 gpm	1964 gpm
6 in	1000 gpm	1414 gpm	1732 gpm	2000 gpm	2236 gpm	2449 gpm	2646 gpm	2828 gpm
7 in	1361 gpm	1925 gpm	2357 gpm	2722 gpm	3043 gpm	3333 gpm	3601 gpm	3849 gpm
8 in	1777 gpm	2514 gpm	3078 gpm	3555 gpm	3974 gpm	4354 gpm	4702 gpm	5027 gpm
9 in	2249 gpm	3181 gpm	3896 gpm	4499 gpm	5030 gpm	5510 gpm	5951 gpm	6362 gpm
10 in	2777 gpm	3927 gpm	4809 gpm	5553 gpm	6209 gpm	6802 gpm	7347 gpm	7854 gpm

SF-0043

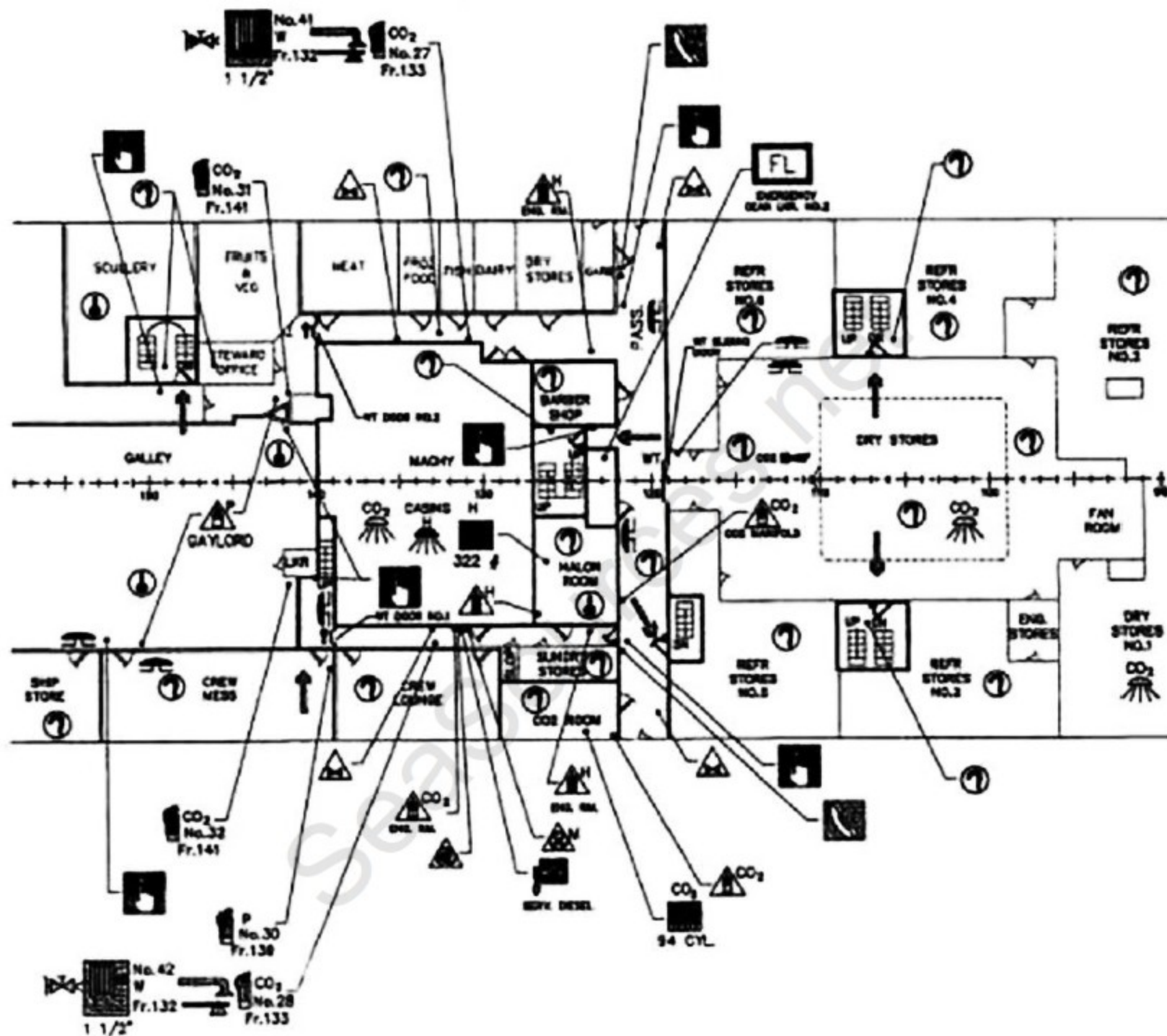
SeaSources.net



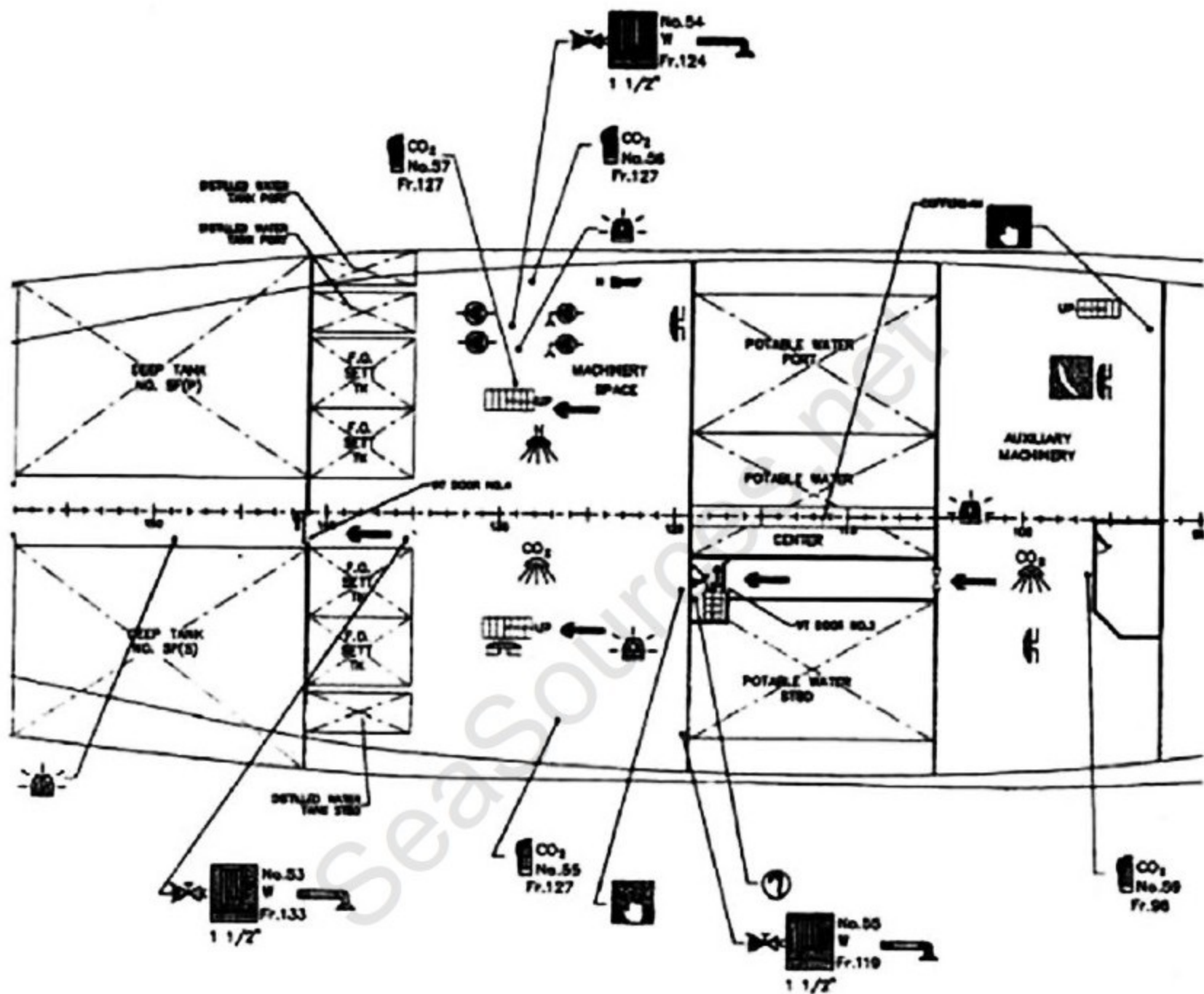
SF-0044



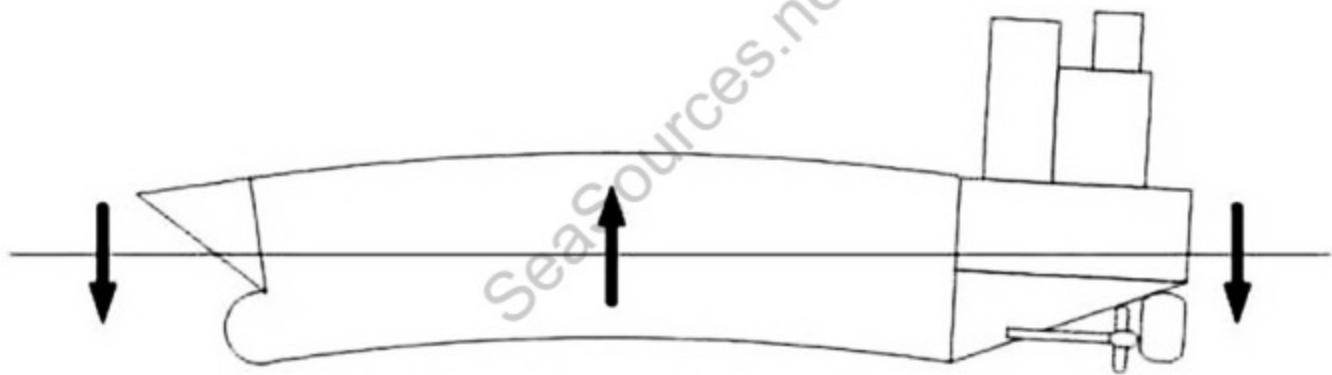
SF-0045



SF-0046

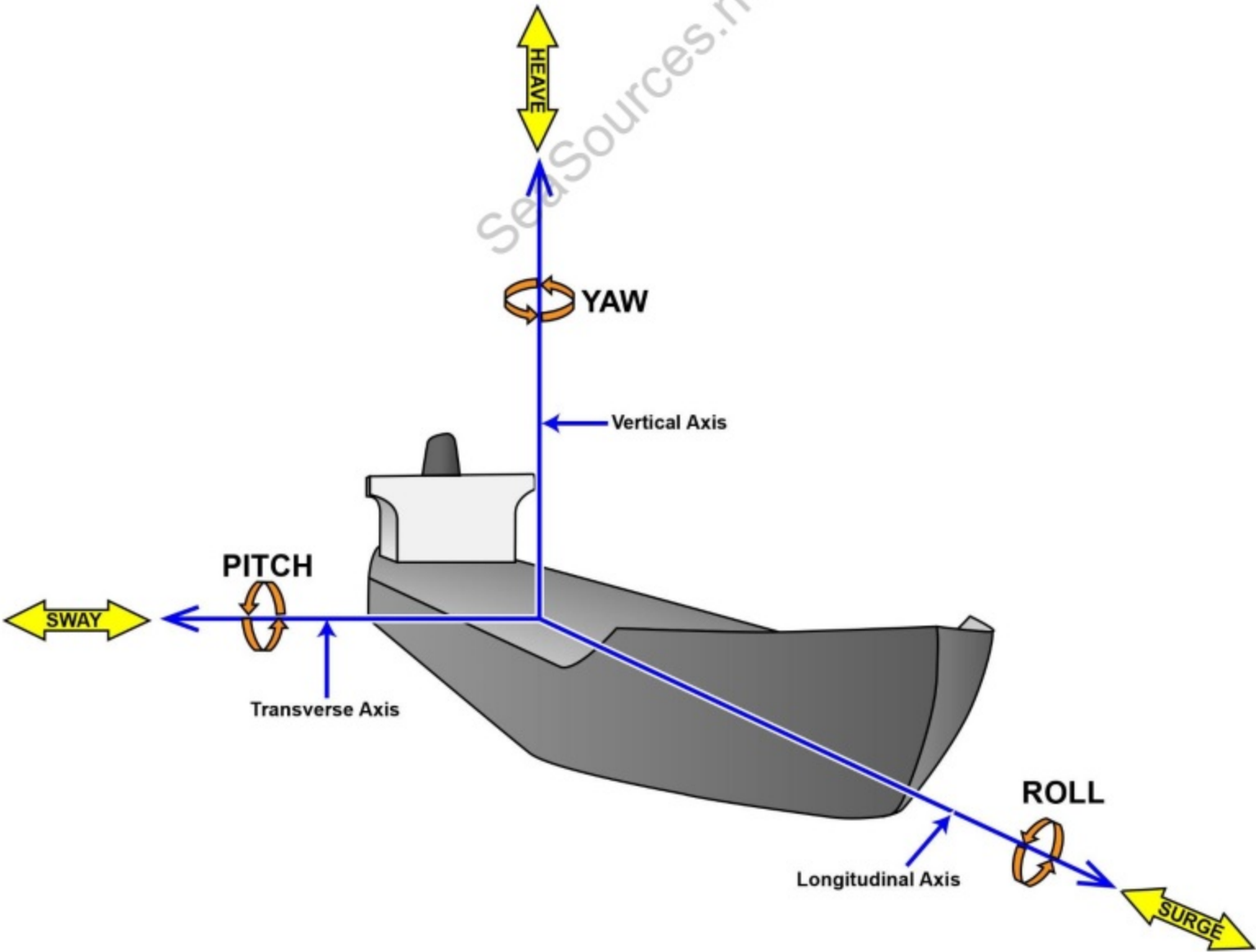


SF-0047



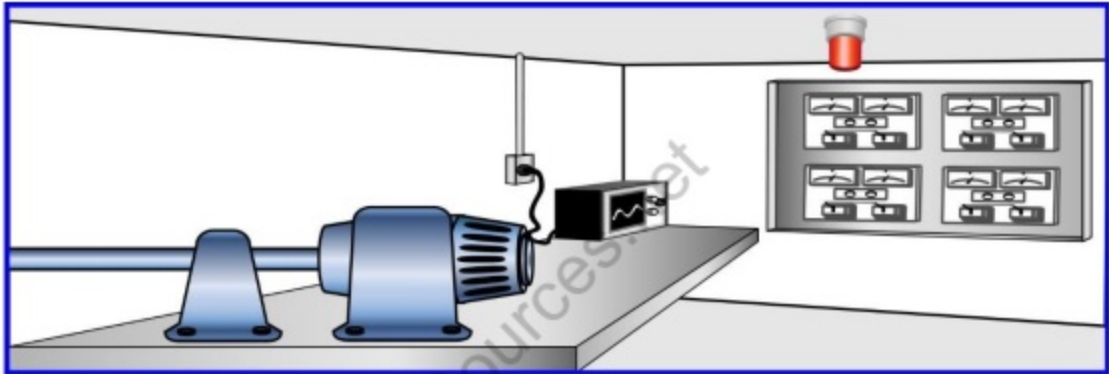
SF-0048

SeaSources.net

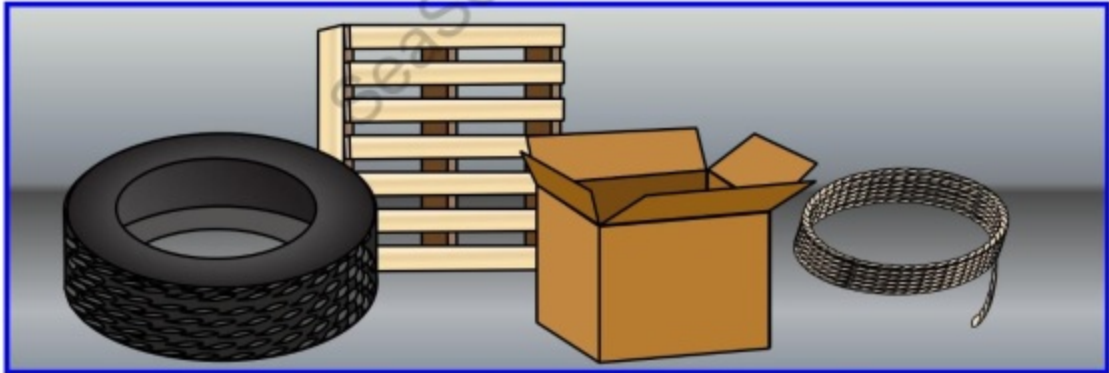


SF-0051

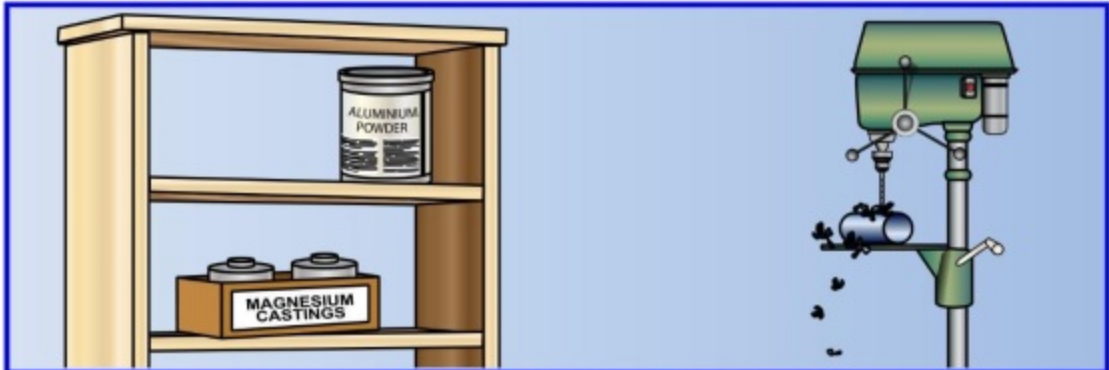
1



2

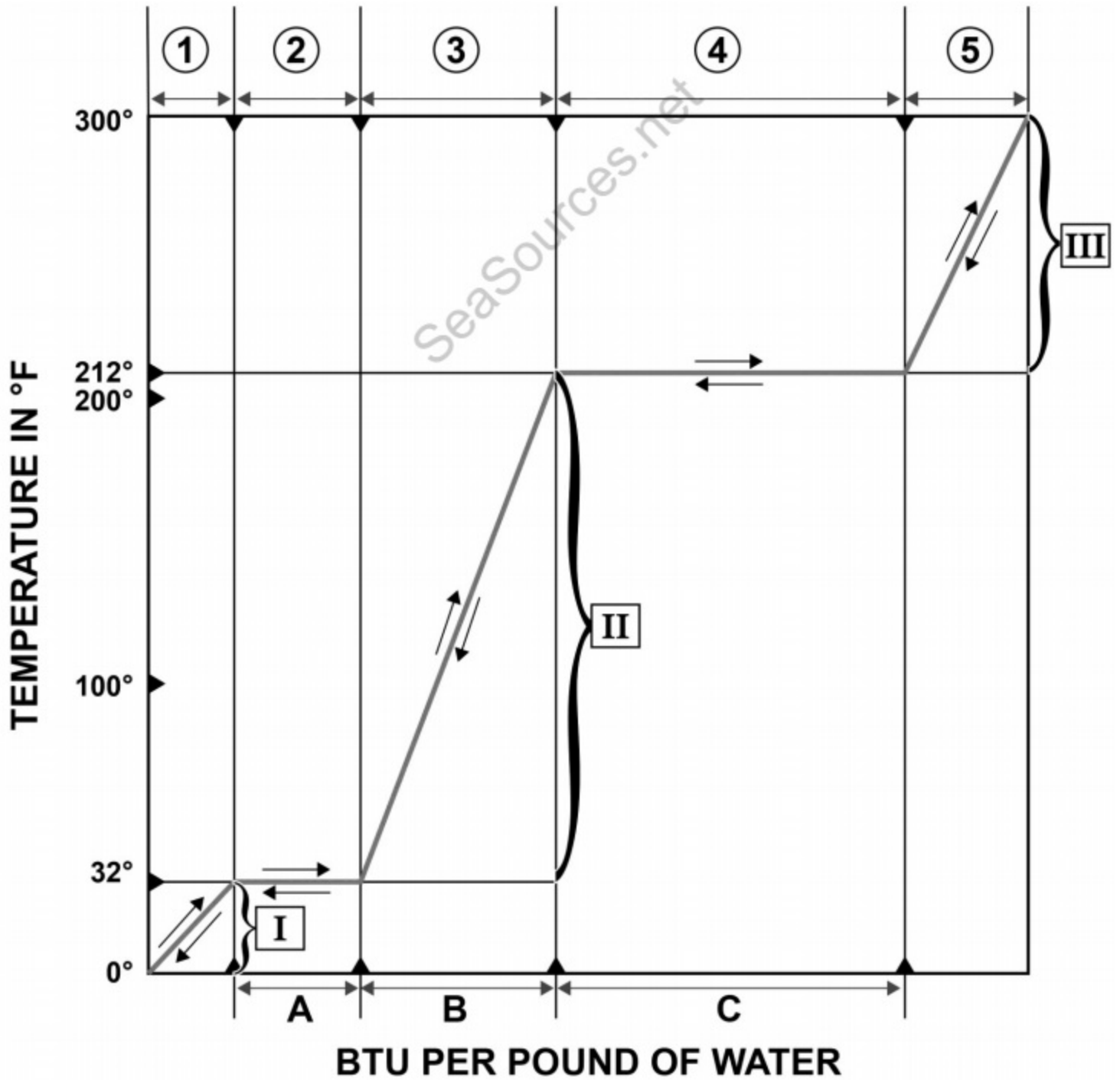


3



4





SG-0003

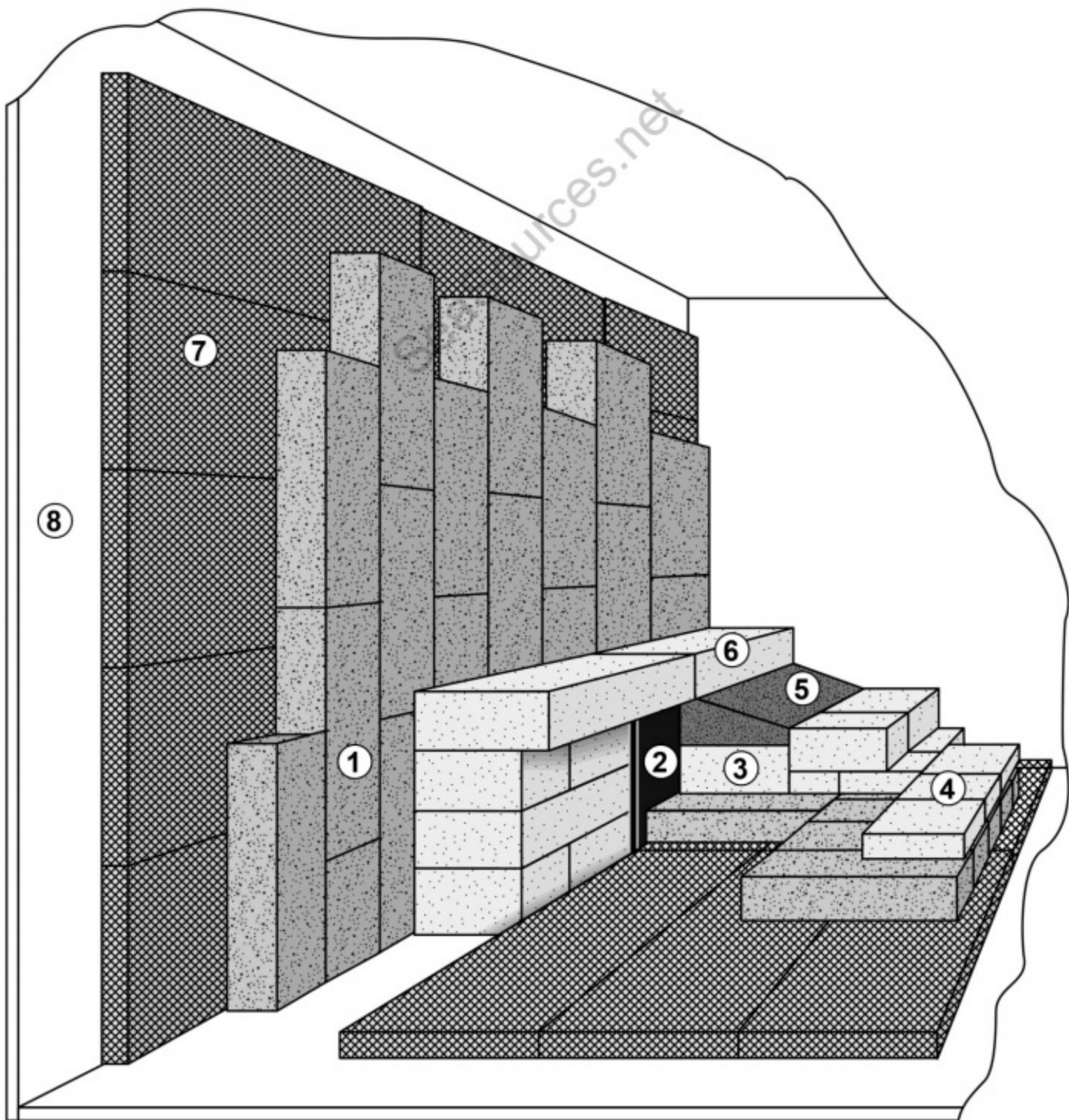


Table 1. Saturation, Temperatures

Temp, °F	Abs press, psi	Specific vol		Enthalpy (heat)		
		Sat liquid	Sat vapor	Sat liquid	Evap	Sat vapor
32	0.08859	0.01602	3304.7	0.01	1075.5	1075.5
40	0.12170	0.01602	2444	8.05	1071.3	1079.3
50	0.17811	0.01603	1703.2	18.07	1065.6	1083.7
60	0.2563	0.01604	1206.7	28.06	1059.9	1088.0
70	0.3631	0.01606	867.9	38.04	1054.3	1092.3
80	0.5069	0.01608	633.1	43.02	1048.6	1096.6
90	0.6982	0.01610	468.0	57.99	1042.9	1100.9
100	0.9492	0.01613	350.4	67.97	1037.2	1105.2
110	1.2748	0.01617	265.4	77.94	1031.6	1109.5
120	1.6924	0.01620	203.27	87.92	1025.8	1113.7
130	2.2225	0.01625	157.34	97.90	1020.0	1117.9
140	2.8886	0.01629	123.01	107.9	1014.1	1122.0
150	3.718	0.01634	97.07	117.9	1008.2	1126.1
160	4.741	0.01639	77.29	127.9	1002.3	1130.2
170	5.992	0.01645	62.06	137.9	996.3	1134.2
180	7.510	0.01651	50.23	147.9	990.2	1138.1
190	9.339	0.01657	40.96	157.9	984.1	1142.0
200	11.526	0.01663	33.64	168.0	977.9	1145.9
212	14.696	0.01672	26.80	180.0	970.4	1150.4
220	17.186	0.01677	23.15	188.1	965.2	1153.4
240	24.969	0.01692	16.323	208.3	952.2	1160.5
280	49.203	0.01726	8.645	249.1	924.7	1173.8
300	67.013	0.01745	6.466	269.6	910.1	1179.7
340	118.01	0.01787	3.788	311.1	879.0	1190.1
380	195.77	0.01836	2.335	353.5	844.6	1198.1
400	247.31	0.01864	1.8633	375.0	826.0	1201.0

Table 2. Saturation, Pressures

Abs press, psi	Temp, °F	Specific vol		Enthalpy (heat)		
		Sat liquid	Sat vapor	Sat liquid	Evap	Sat vapor
0.50	79.58	0.01608	641.4	47.6	1048.8	1096.4
1.0	101.74	0.01614	333.6	69.7	1036.3	1106.0
5.0	162.24	0.01640	73.52	130.1	1001.0	1131.1
10	193.21	0.01659	38.42	161.2	982.1	1143.3
14.7	212.00	0.01672	26.80	180.0	970.4	1150.4
15	213.03	0.01672	26.29	181.1	969.7	1150.8
20	227.96	0.01683	20.089	196.2	960.1	1156.3
25	240.07	0.01692	16.303	208.5	952.1	1160.6
30	250.33	0.01701	13.746	218.8	945.3	1164.1
40	267.25	0.01715	10.498	236.0	933.7	1169.7
50	281.01	0.01727	8.515	250.1	924.0	1174.1
60	292.71	0.01738	7.175	262.1	915.5	1177.6
70	302.92	0.01748	6.206	272.6	907.9	1180.6
80	312.03	0.01757	5.472	282.0	901.1	1183.1
90	320.27	0.01766	4.896	290.6	894.7	1185.3
100	327.81	0.01774	4.432	298.4	888.8	1187.2
110	334.77	0.01782	4.049	305.7	883.2	1188.9
120	341.25	0.01789	3.728	312.4	877.9	1190.4
130	347.32	0.01796	3.455	318.8	872.9	1191.7
140	353.02	0.01802	3.220	324.8	868.2	1193.0
150	358.42	0.01809	3.015	330.5	863.6	1194.1
200	381.79	0.01839	2.288	355.4	843.0	1198.4
250	400.95	0.01865	1.8438	376.0	825.1	1201.1
300	417.33	0.01890	1.5433	393.8	809.0	1202.8
350	431.72	0.01913	1.3260	409.7	794.2	1203.9
400	444.59	0.0193	1.1613	424.0	780.5	1204.5

SG-0004

SG-0004

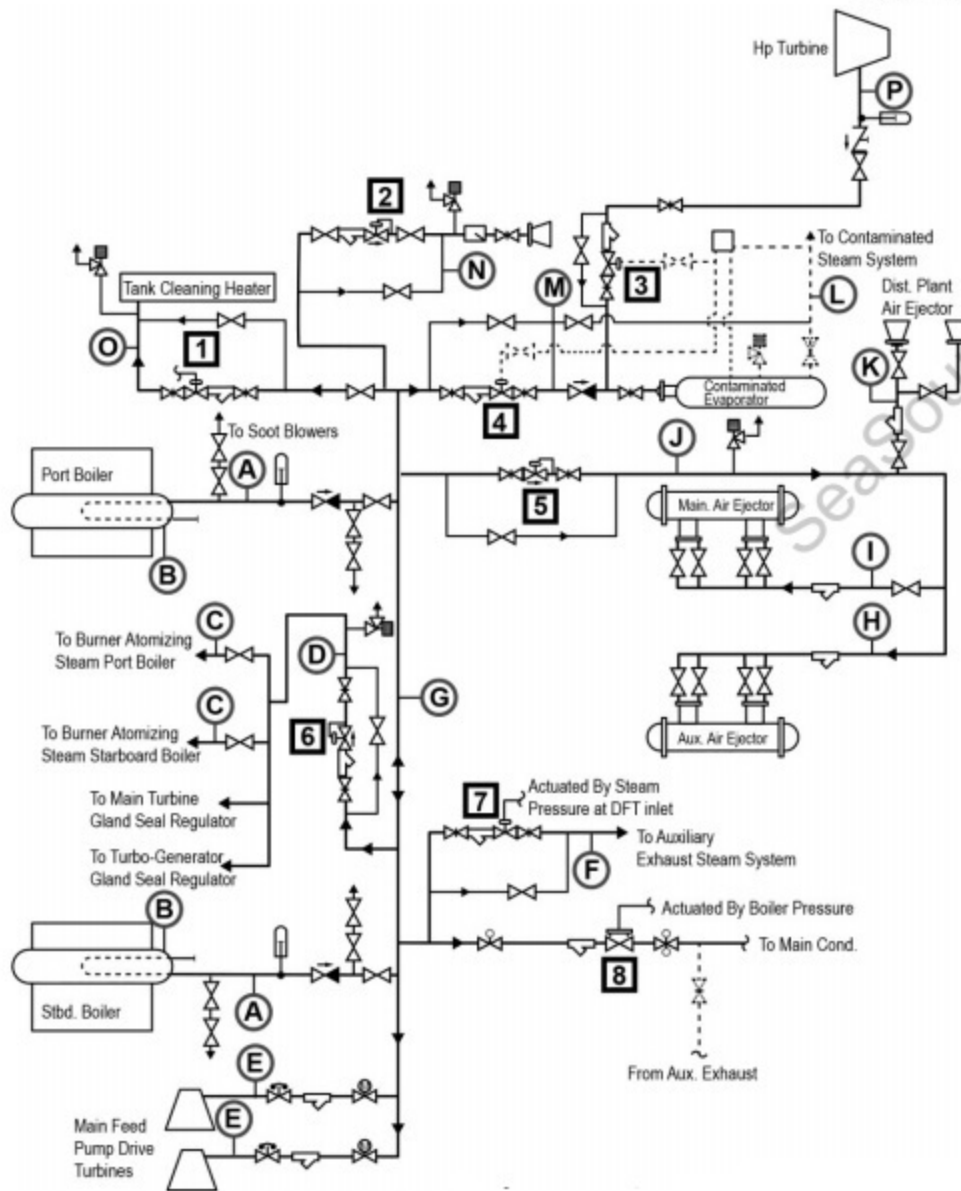
Table 1
Thermodynamic Properties of Saturated Steam (Temperature)

Temp, °F	Absolute Pressure, psi	Enthalpy (BTU/lb) of Liquid	Enthalpy (BTU/lb) of Evaporation	Enthalpy (BTU/lb) of vapor
32	0.08859	0.01	1075.5	1075.5
40	0.12170	8.05	1071.3	1079.3
50	0.17811	18.07	1065.6	1083.7
60	0.25630	28.06	1059.9	1088.0
70	0.36310	38.04	1054.3	1092.3
80	0.50690	43.02	1048.6	1096.6
90	0.69820	57.99	1042.9	1100.9
100	0.94920	67.97	1037.2	1105.2
110	1.27480	77.94	1031.6	1109.5
120	1.69240	87.92	1025.8	1113.7
130	2.22250	97.90	1020.0	1117.9
140	2.88860	107.90	1014.1	1122.0
150	3.71800	117.90	1008.2	1126.1
160	4.74100	127.90	1002.3	1130.2
170	5.99200	137.90	996.3	1134.2
180	7.51000	147.90	990.2	1138.1
190	9.33900	157.90	984.1	1142.0
200	11.52600	168.00	977.9	1145.9
212	14.69600	180.00	970.4	1150.4
220	17.18600	188.10	965.2	1153.4
240	24.96900	208.30	952.2	1160.5
280	49.20300	249.10	924.7	1173.8
300	67.01300	269.60	910.1	1179.7
340	118.01000	311.10	879.0	1190.1
380	195.77000	353.50	844.6	1198.1
400	247.31000	375.00	826.0	1201.0

Table 2
Thermodynamic Properties of Saturated Steam (Pressure)

Absolute Pressure, psi	Temp, °F	Enthalpy (BTU/lb) of Liquid	Enthalpy (BTU/lb) of Evaporation	Enthalpy (BTU/lb) of vapor
0.5	79.58	47.6	1048.8	1096.4
1.0	101.74	69.7	1036.3	1106.0
5.0	162.24	130.1	1001.0	1131.1
10.0	193.21	161.2	982.1	1143.3
14.7	212.00	180.0	970.4	1150.4
15.0	213.03	181.1	969.7	1150.8
20.0	227.96	196.2	960.1	1156.3
25.0	240.07	208.5	952.1	1160.6
30.0	250.33	218.8	945.3	1164.1
40.0	267.25	236.0	933.7	1169.7
50.0	281.01	250.1	924.0	1174.1
60.0	292.71	262.1	915.5	1177.6
70.0	302.92	272.6	907.9	1180.6
80.0	312.03	282.0	901.1	1183.1
90.0	320.27	290.6	894.7	1185.3
100.0	327.81	298.4	888.8	1187.2
110.0	334.77	305.7	883.2	1188.9
120.0	341.25	312.4	877.9	1190.4
130.0	347.32	318.8	872.9	1191.7
140.0	353.02	324.8	868.2	1193.0
150.0	358.42	330.5	863.6	1194.1
200.0	381.79	355.4	843.0	1198.4
250.0	400.95	376.0	825.1	1201.1
300.0	417.33	393.8	809.0	1202.8
350.0	431.72	409.7	794.2	1203.9
400.0	444.59	424.0	780.5	1204.5

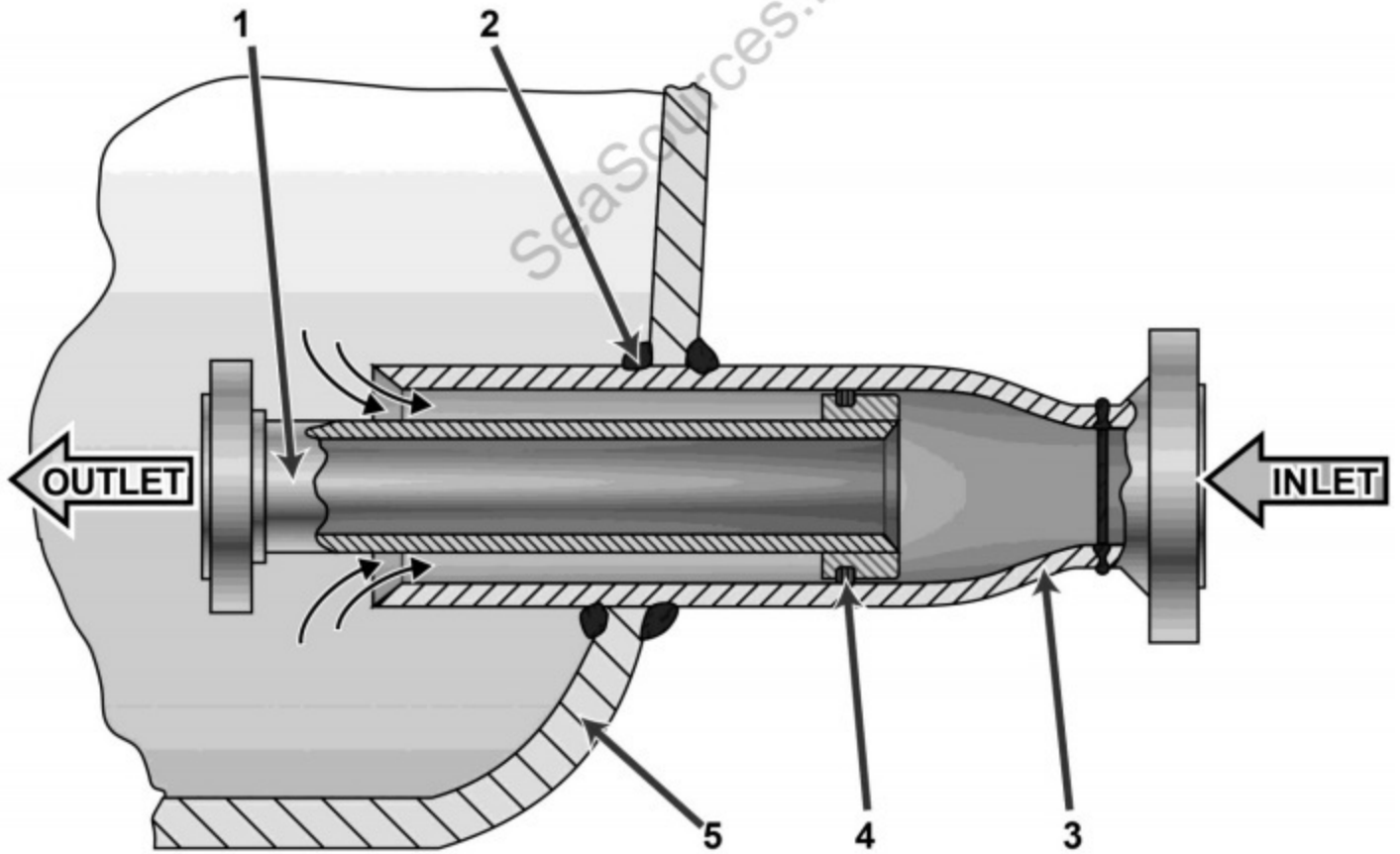
SG-0005



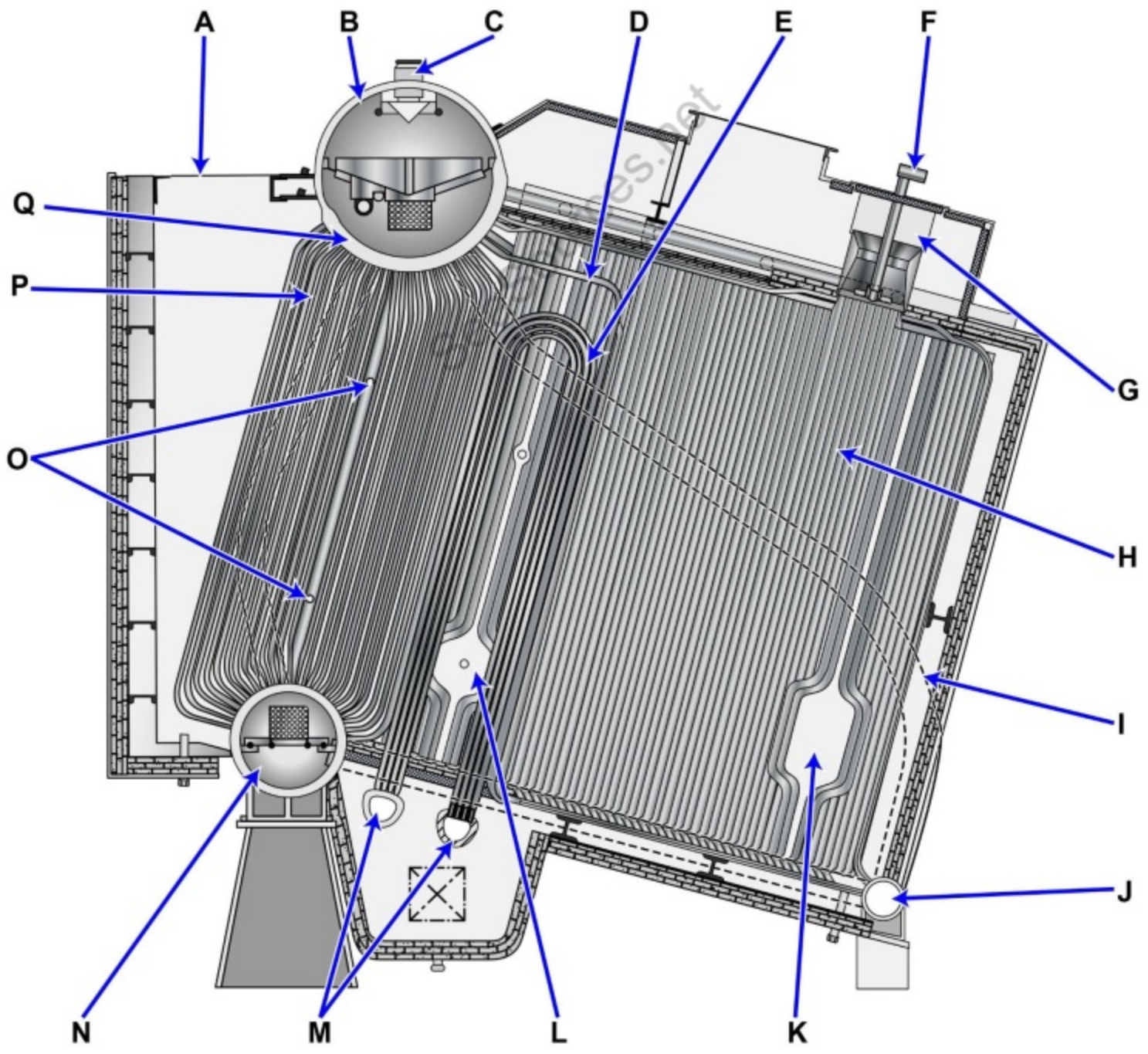
Nominal System Pressures	
Gauge	psig
A	850
B	860
C	143
D	143
E	850
F	32
G	850
H	143
I	143
J	143
K	143
L	130
M	350
N	140
O	130
P	205 (at full power)

Device Settings	
Valve	Psig
1	130
2	140
3	185
4	350
5	143
6	143
7	32
8	860

SG-0006



SG-0007

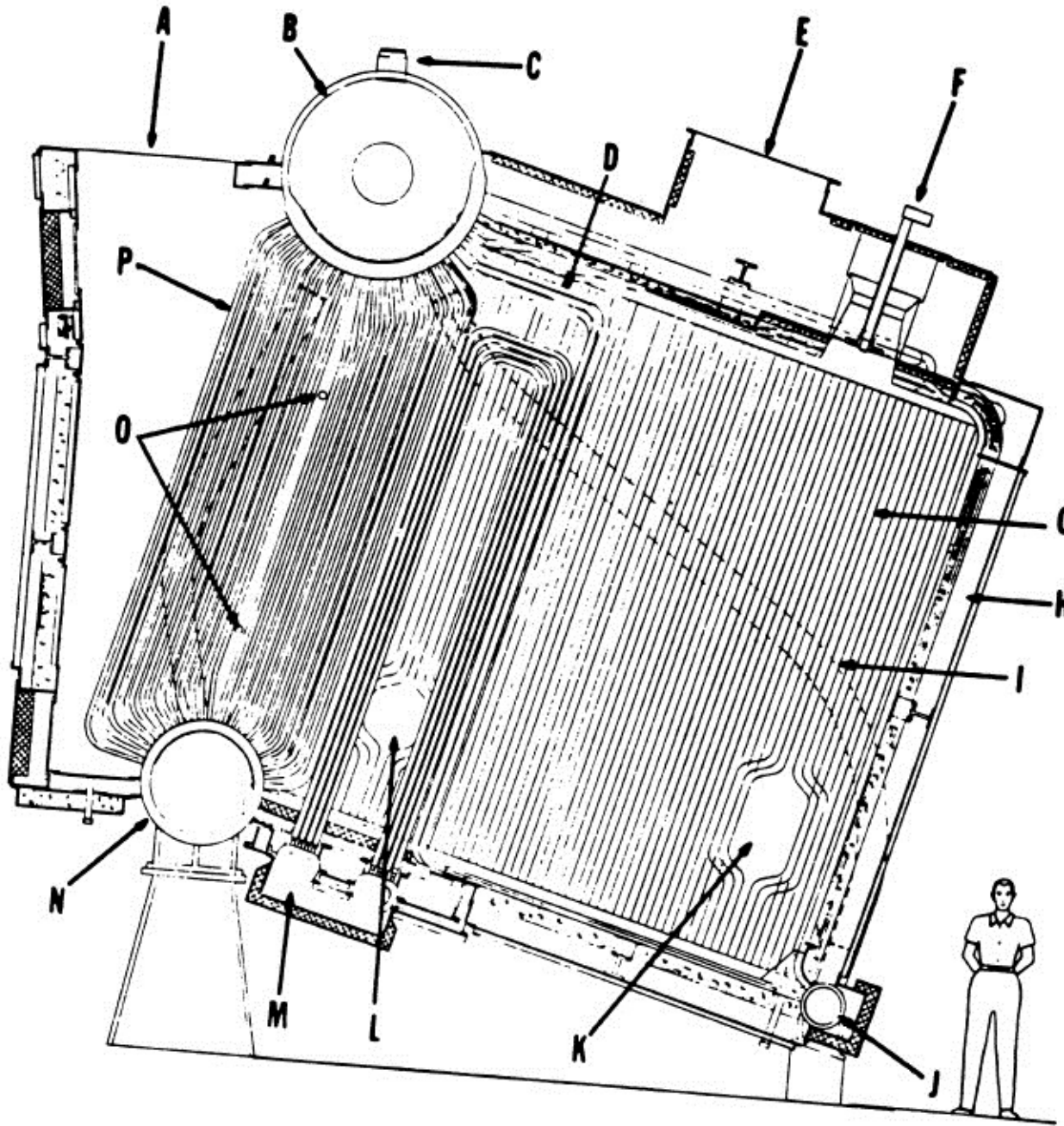


SeaSources

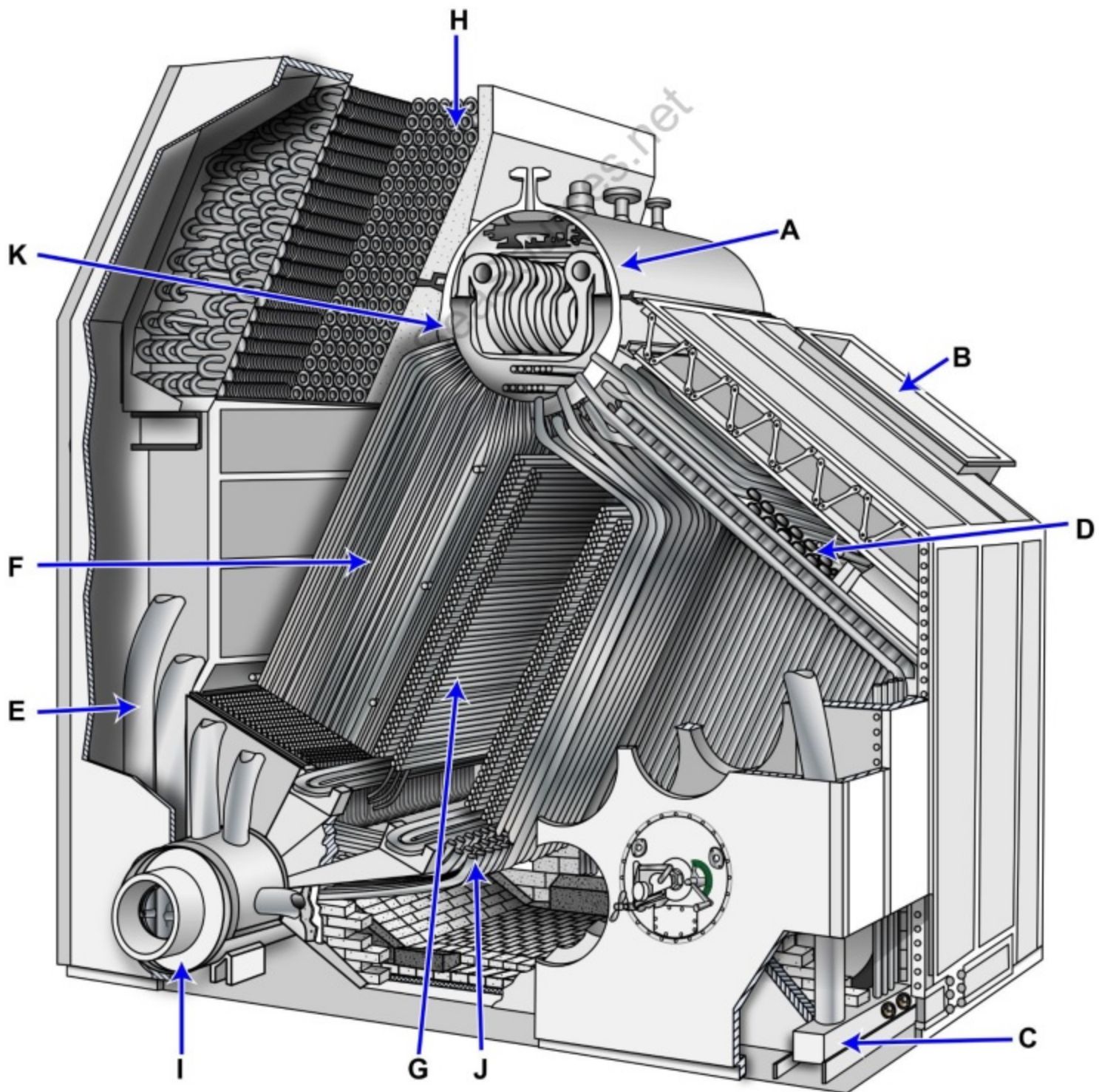
For information only

NOTE

A=Exit to the exhaust stack.
 B=Wrapper sheet of the boiler drum.
 C=Steam outlets from drum.
 D=Screen tubes.
 E=Air Intake.
 F=Burner assembly location.
 G=Generating tube bank.
 H=Air casing.
 I=Downcomers.
 J=Side Water Wall Header (at man's feet).
 K=Furnace access.
 L=Allows access to the superheater cavity.
 M=Vertical U tube superheater. "M" is actually the Header for the superheater tubes extending vertically. The superheater vent is connector to this header.
 N=Water Drum, also called the Mud Drum.
 O=Soot blower elements, to clean off soot.
 P=Generating tube bank.



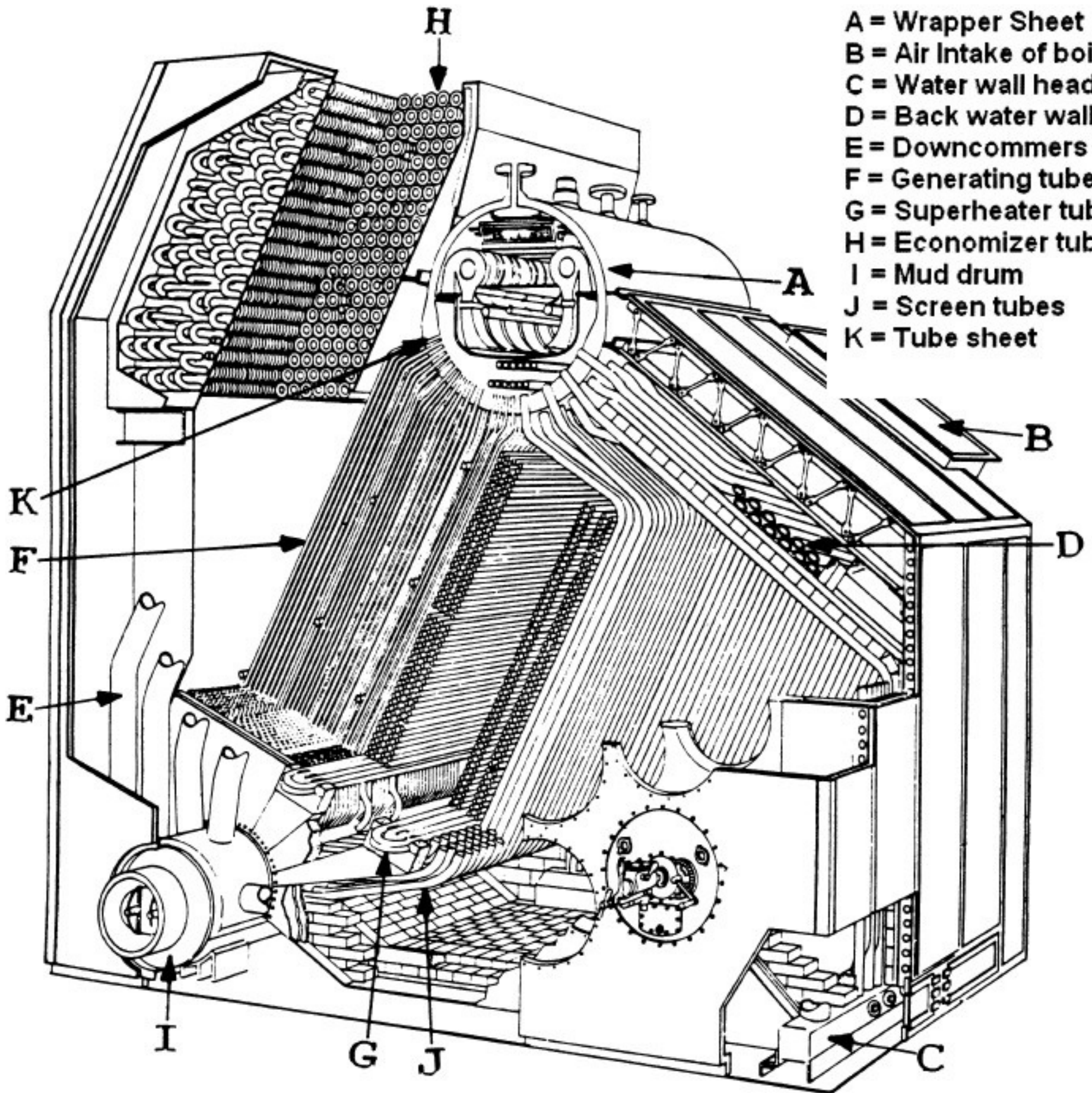
SG-0008



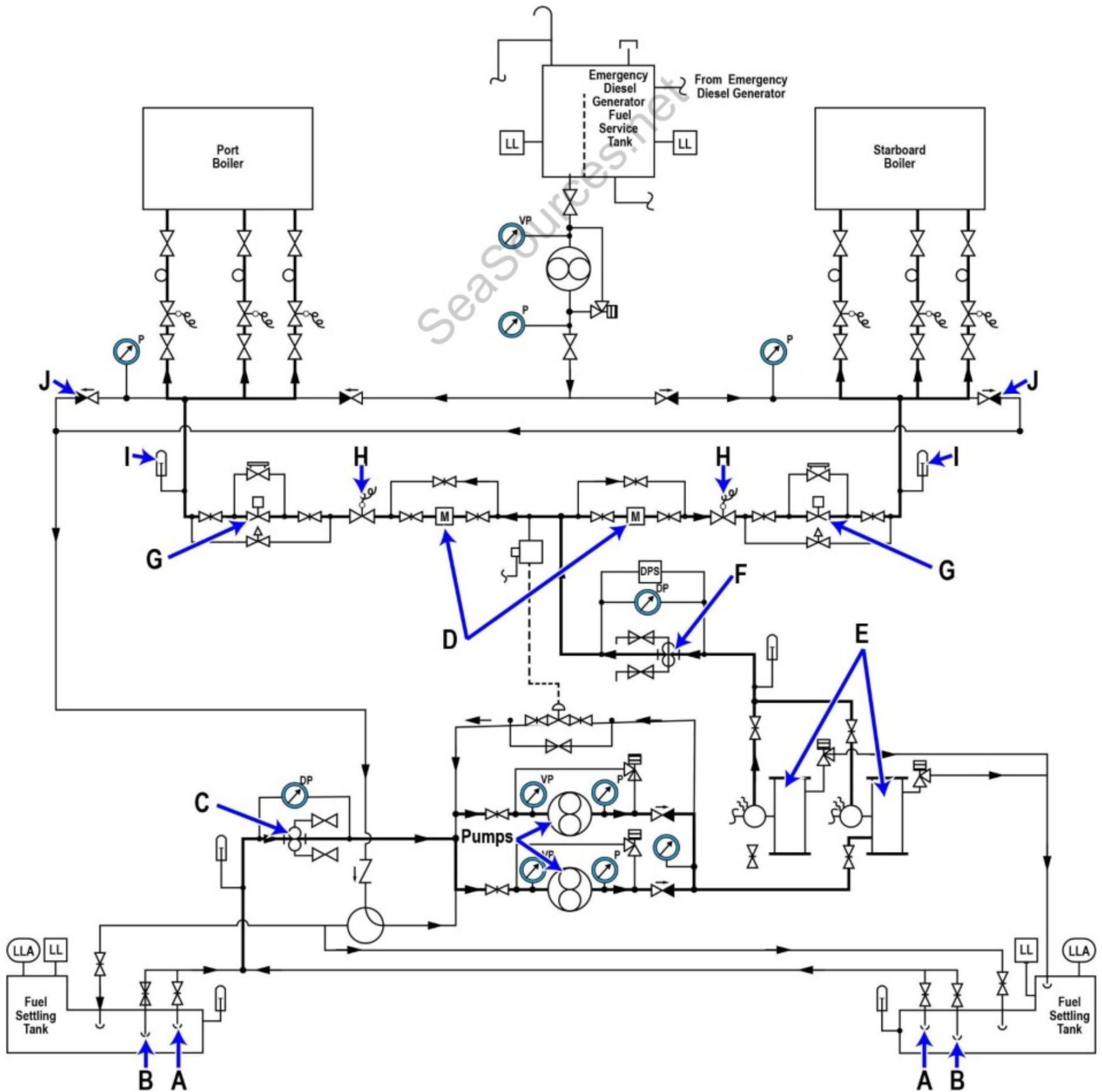
SeaSources For Info only

Notes

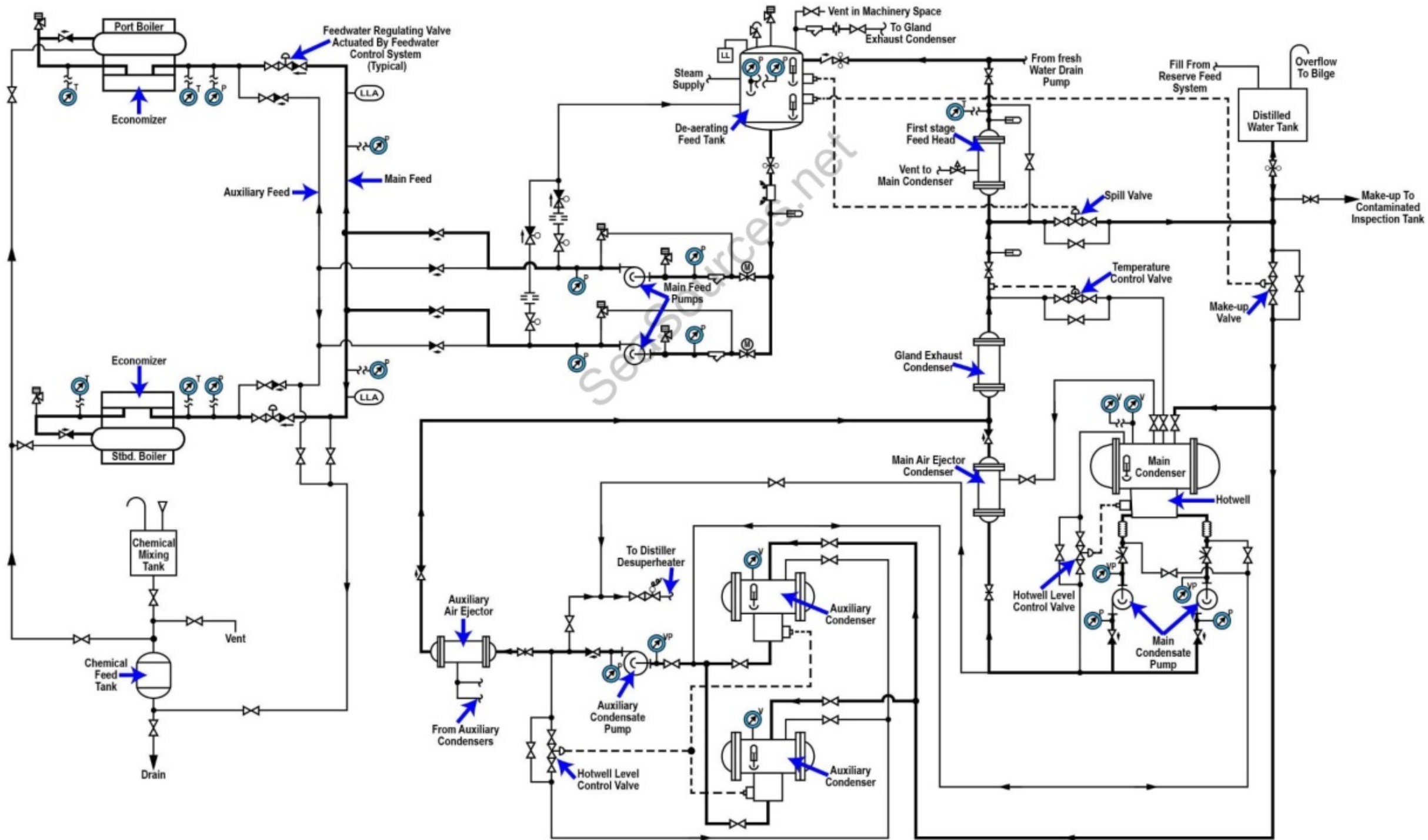
- A = Wrapper Sheet
- B = Air Intake of boiler
- C = Water wall header
- D = Back water wall tubes
- E = Downcommers
- F = Generating tubes
- G = Superheater tubes
- H = Economizer tubes
- I = Mud drum
- J = Screen tubes
- K = Tube sheet



SG-0009

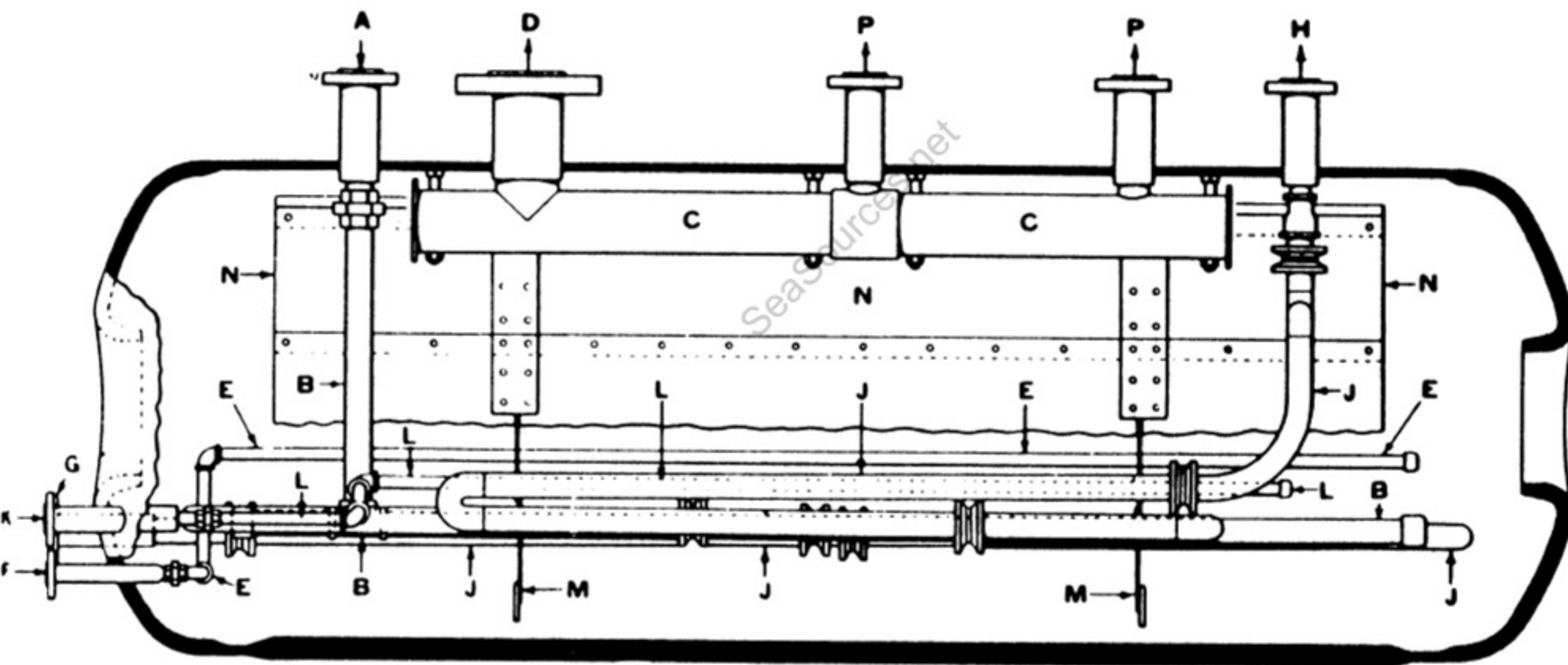


SG-0010



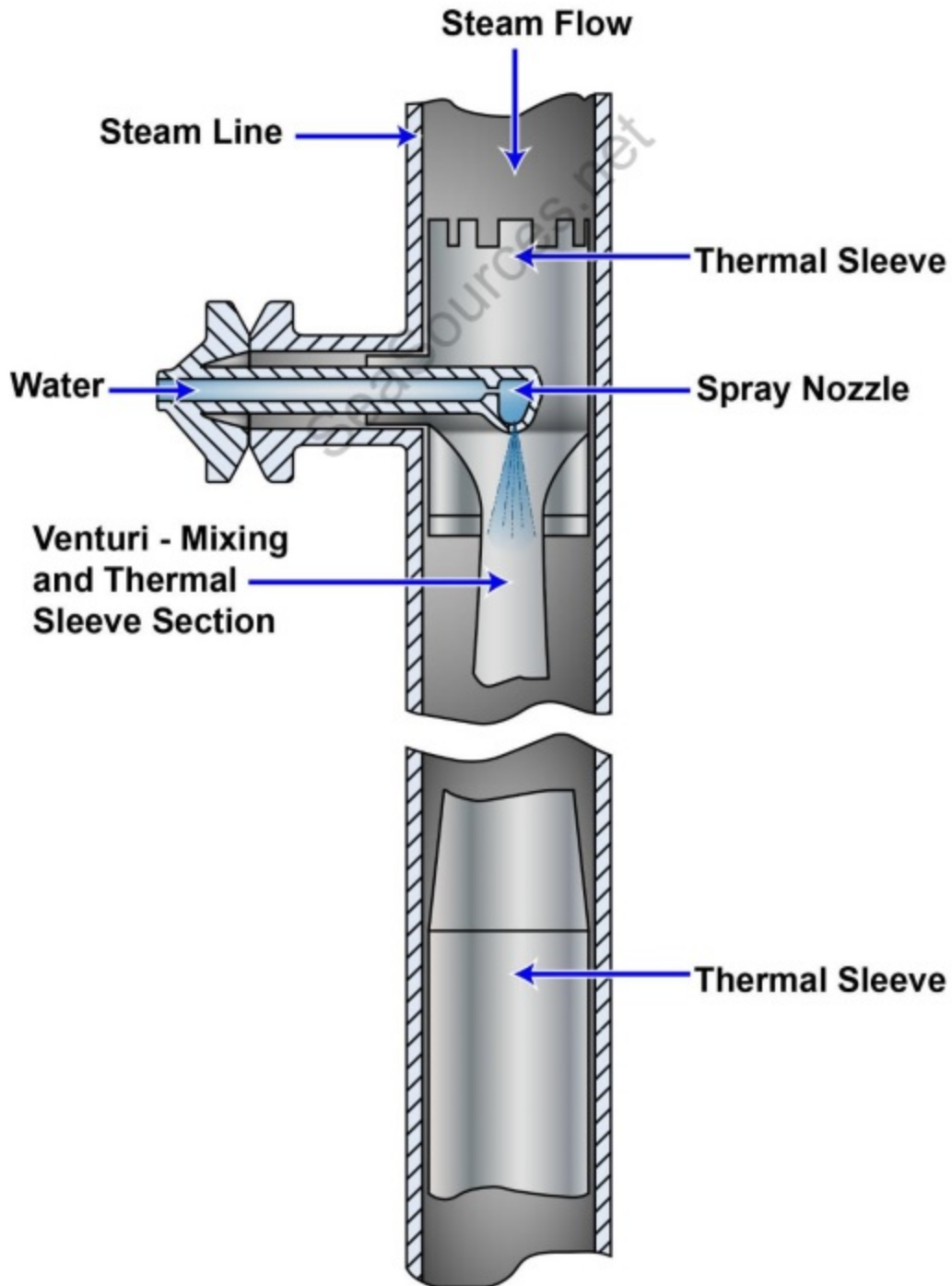
SeaSource.net

SG-0011

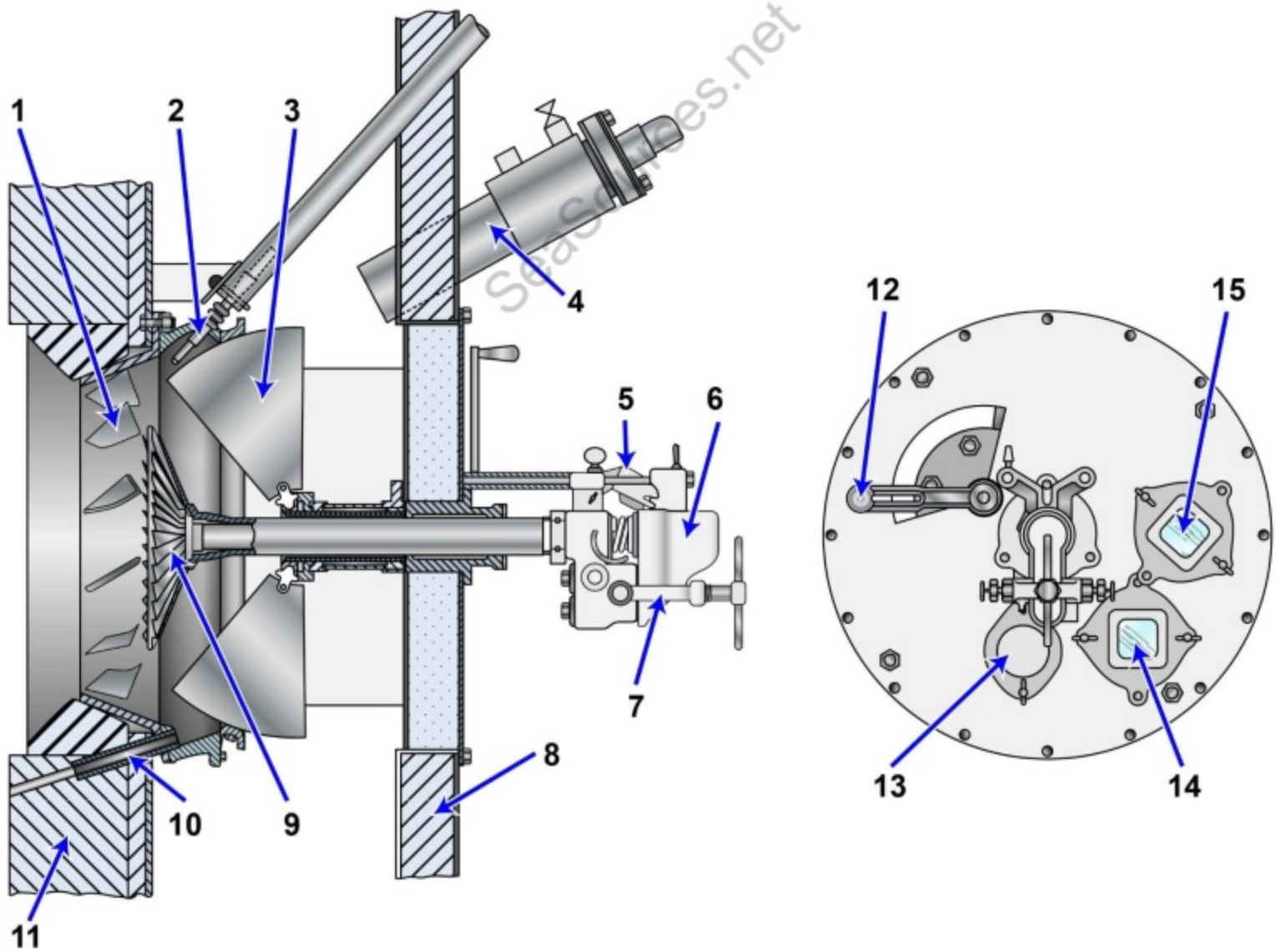


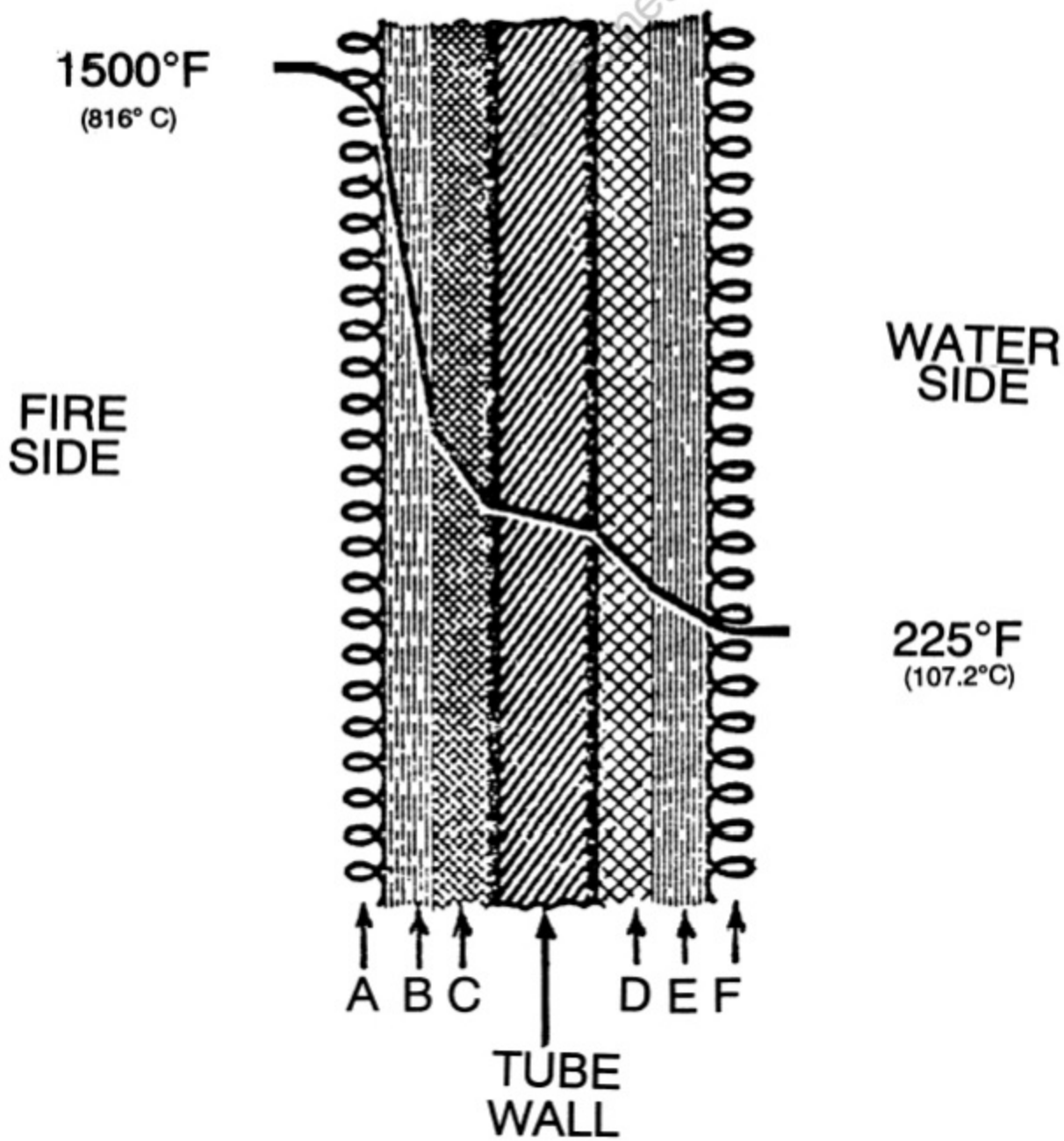
LONGITUDINAL SECTIONAL ELEVATION

SG-0013

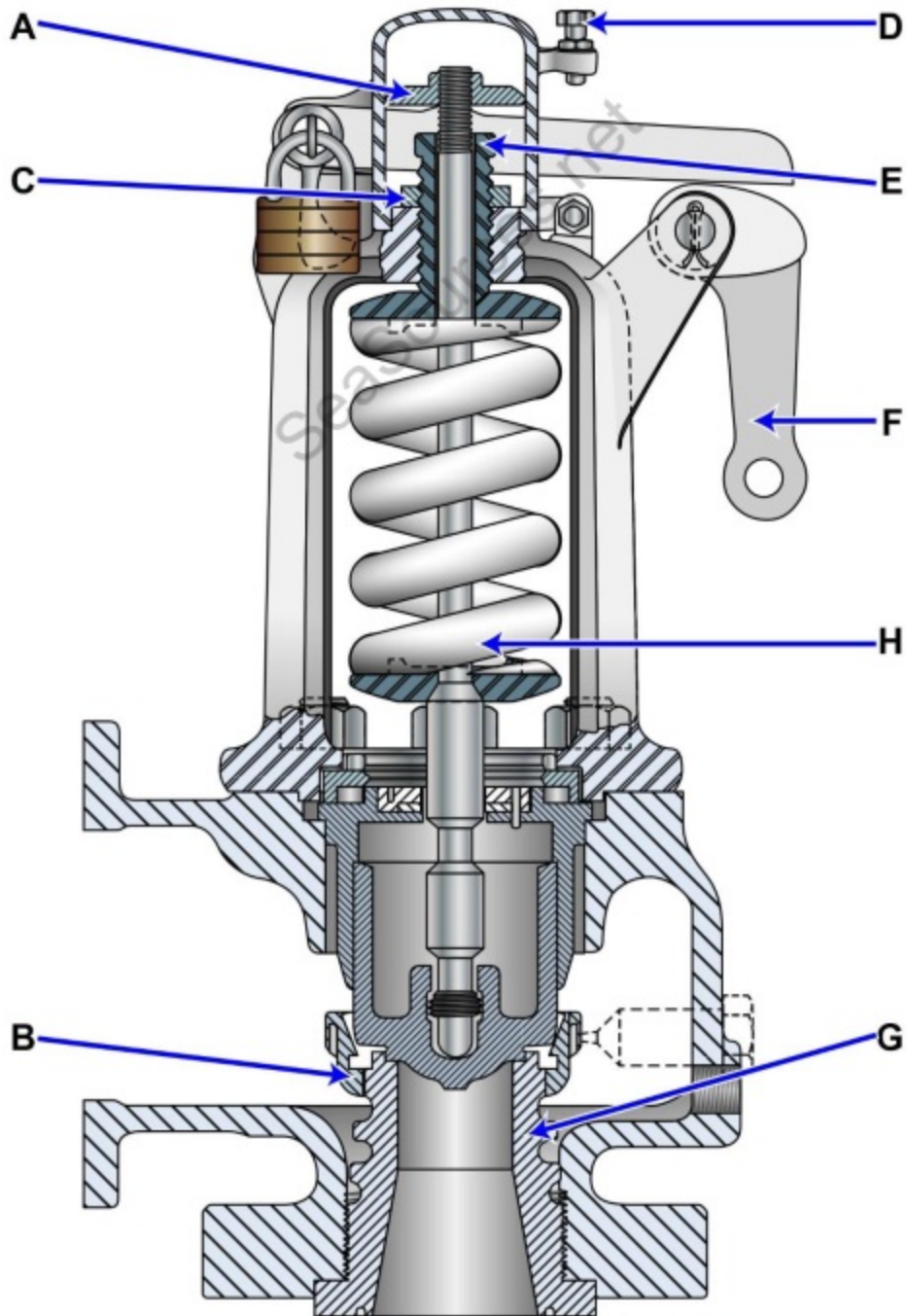


SG-0016

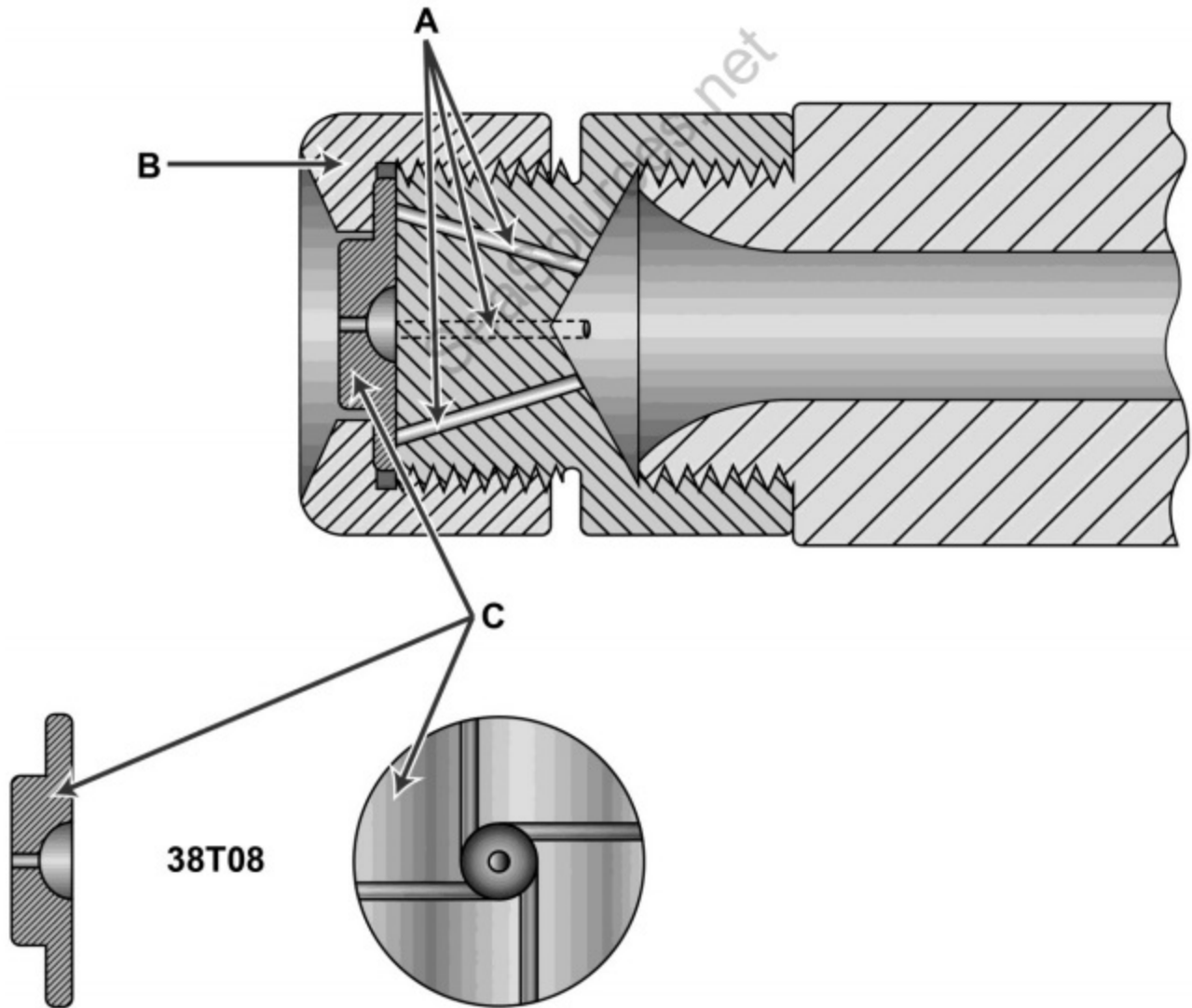


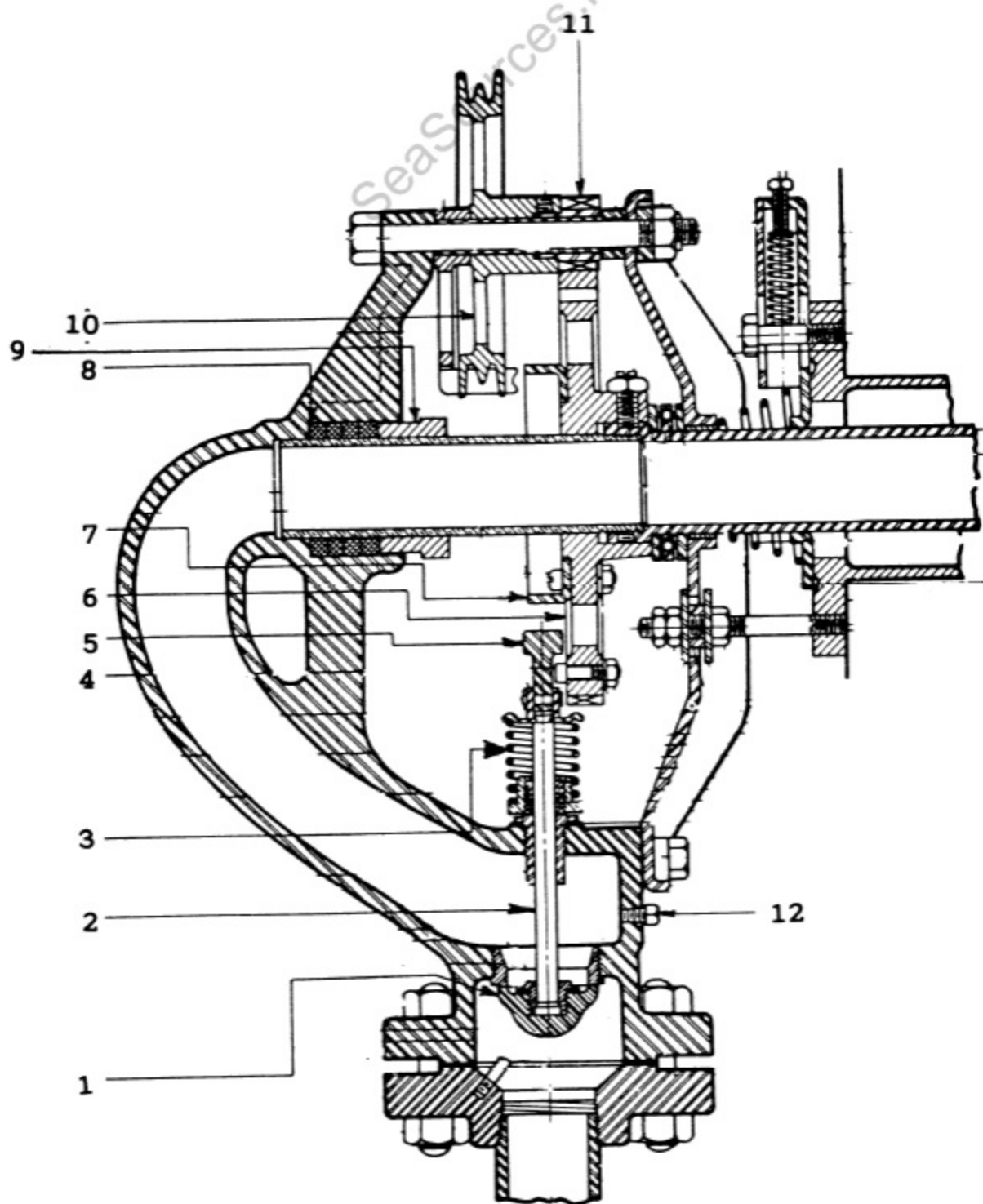


SG-0018

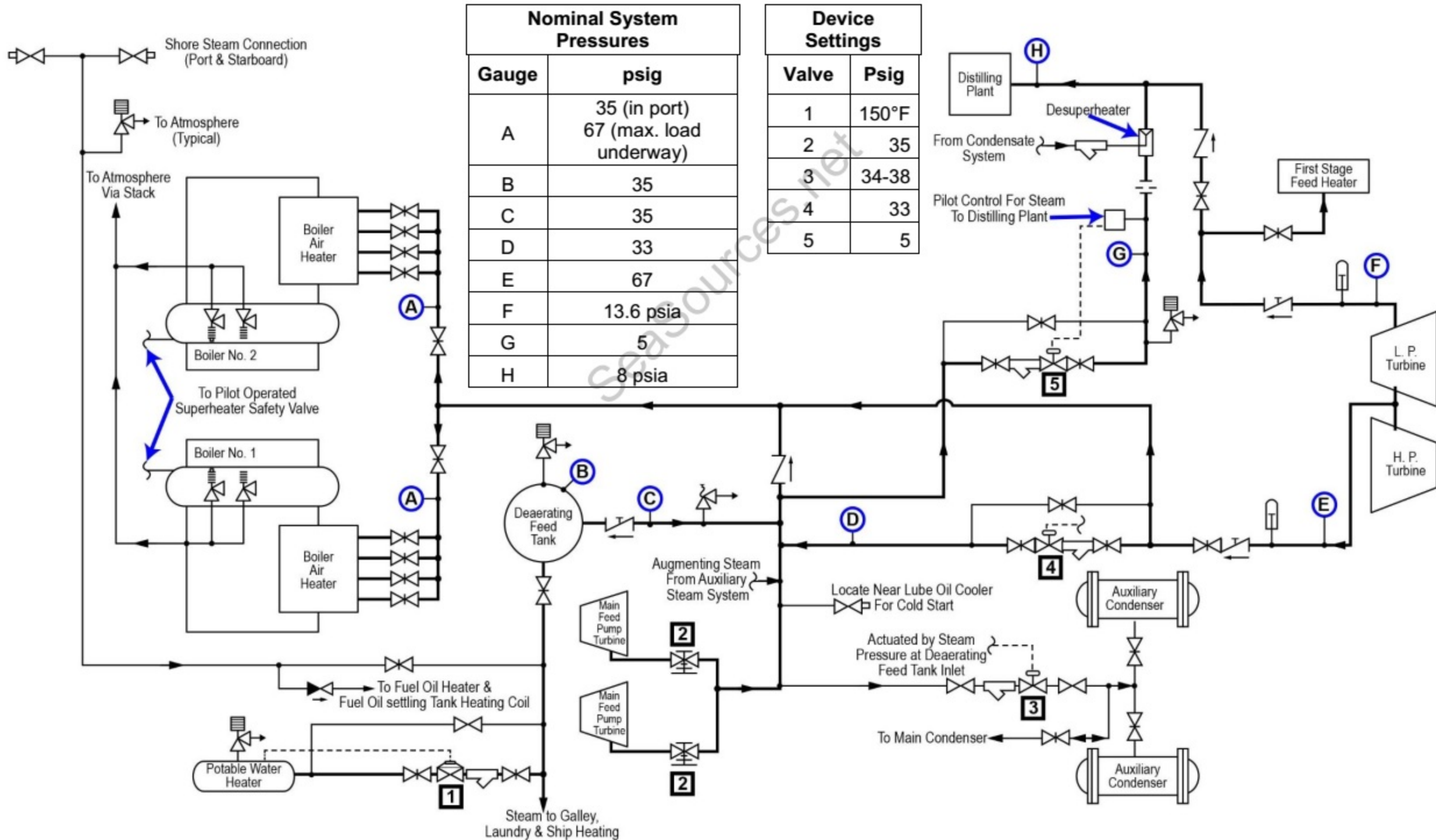


SG-0022

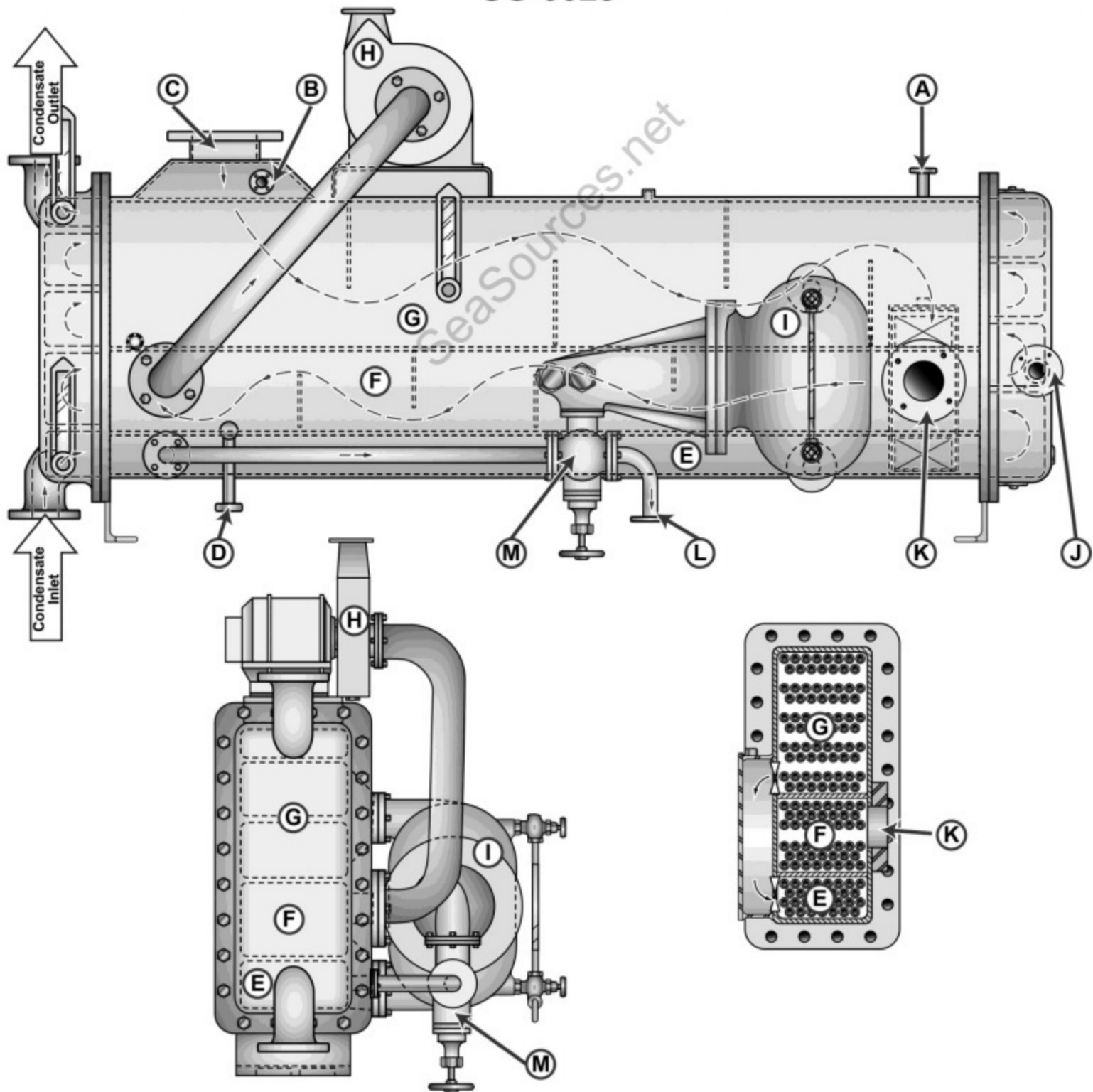




SG-0024



SG-0025



SG-0026

Properties of Saturated Steam

Vacuum Inches of Hg Gage	Temperature °C	Temperature °F
29.51	11.74	53.14
29.41	15.17	59.30
29.31	18.04	64.47
29.21	20.52	68.93
29.11	22.70	72.86
29.00	24.66	76.38
28.90	26.43	79.58
28.70	29.56	85.21
28.49	32.27	90.08
28.29	34.66	94.38
28.09	36.80	98.24
27.88	38.74	101.74
27.48	42.18	107.92
27.06	45.14	113.26
26.66	47.77	117.99
26.26	50.13	122.23
25.85	52.27	126.08
25.44	54.23	129.62
25.03	56.05	132.89
24.63	57.74	135.94
24.22	59.33	138.79
23.81	60.82	141.48
22.79	64.21	147.57
21.78	67.21	152.97
20.76	69.91	157.83
19.74	72.36	162.24
18.72	74.61	166.30
17.70	76.70	170.06
16.69	78.64	173.56
15.67	80.47	176.85
14.65	82.14	179.86
13.63	83.81	182.86
12.61	85.36	185.64
11.60	86.82	188.28
10.58	88.22	190.80
9.56	89.57	193.21
7.52	92.08	197.75
5.49	94.42	201.96
3.45	96.60	205.88
1.42	98.64	209.56